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DESIGN PROBLEMS OF A CONTINUOUS INJECTOR OF MANY AMPERES OF MeV DEUTERIUM NEUTRALS

Joel H. Fink

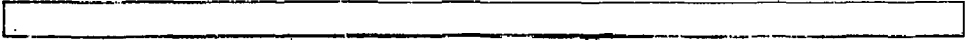
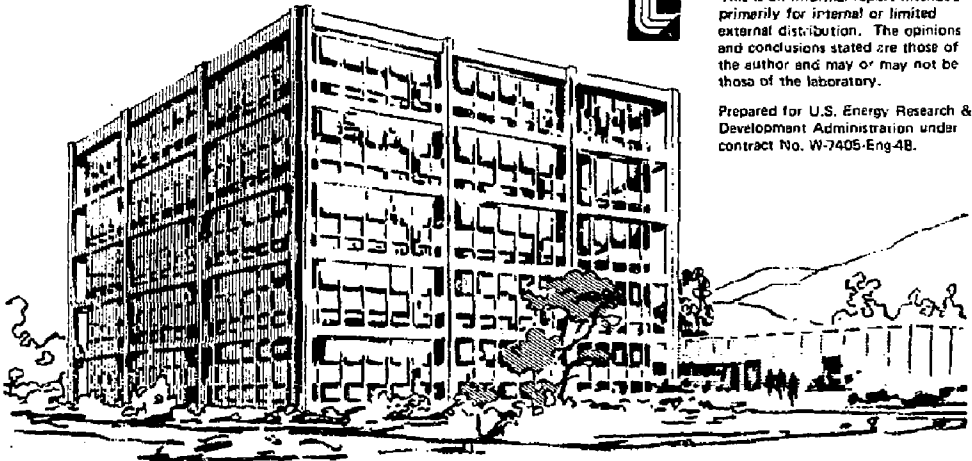
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MASTER



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ABSTRACT

A continuous injector of many amperes of MeV deuterium neutrals, will require high currents of negative deuterium ions to be generated, accelerated and stripped of electrons by methods that are not fully developed. Each of these processes as briefly described in this report, introduce constraints upon the ion optics, beam line pumping, and high voltage stand-off that must be mutually resolved. Although the design of such an injector represents a difficult task, there is no fundamental reason that very high current beams cannot be handled.

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1. Introduction

As the most intense proton injectors on line today^{1,2} are capable of delivering a couple of hundred milliamperes at 750 keV, a continuous injector of several amperes of neutral deuterium at one-MeV is beyond the state of the art. To obtain a reasonable output, high currents of negative deuterium ions must be generated, accelerated and stripped of electrons by methods that are not fully developed.

Although the problems to be resolved are difficult, there is no fundamental reason that high current beams cannot be handled. As a consequence the ultimate performance of such an injector is limited only by the inventiveness of the people who design them.

2. The Ion Source (see Figure 1)

Because their neutralization efficiency falls off so rapidly with increasing energy, positive ions are not a practical source of 1-MeV neutrals³. Negative ions must be used.

For satisfactory system performance, it is important that the negative ion source does not overburden the injector with a poor gas efficiency that creates pumping problems, with a high percentage of electrons in the negative ion beam that introduces a useless power drain, and with intense U.V. radiation that can cause electron emission from exposed electrodes. Furthermore, the source must provide a focusable beam.

Unfortunately, a good source does not exist, although the Cesium double charge-exchange cell, under development at Livermore, offers promise to be the source for this application^{1,5} if only because the Cesium cell acts as a gas curtain between the high pressure region of ion extraction and the low pressure required in the neighborhood of ion acceleration. None of the other high current sources of negative ions, such as the Hollow Discharge Duoplasmatron,⁷ or the Magnetron⁹ offer the prospect of long continuous operation, good gas efficiency, etc. (see table 1).

However there are other ideas worthy of investigation. O. A. Anderson's proposal² to use the interaction of a gas jet with a cesiated tungsten surface, in accordance with J. R. Hiskes' theory,⁶ is of interest, while K. W. Ehler's suggestion,¹² calling for the use of clusters as a source of neutrals, should be investigated.

3. The Accelerator Column

In the accelerator column a conflict exists between the requirements of ion optics, pumping and reliable high-voltage stand-off. These are discussed below.

An accelerator designed in accordance with a Pierce Column, has a voltage variation along the beam path which follows Child's Law, i.e.

$$V = (J/g)^{2/3} z^{4/3},$$

in which g is the system perveance. Thus for an assumed ion beam current density of 30 mA cm^{-2} , the result is:

$$V = (8 \times 10^3) z^{4/3}.$$

This shows that a minimum length of 37 cm is required to house a sequence of grids to accelerate a deuterium ion beam to 1 MeV.

Gas escaping from the negative ion source is transported through the accelerator. Depending upon how this gas is pumped away, there can be a wide range of background gas densities. From crude estimates it can be shown that the fraction of negative ions in the beam that are lost by charge-exchange with the background gas will range from 4 to 24%, depending upon the gas efficiency of the source, and upon whether the pumping is done only at the end of the accelerator, or transverse to the beam line through the gaps between successive grids. (see Figures 2 and 3)

Although such a beam loss is undesirable, it is the stripped electrons left in the wake of the beam that create the serious problems when they ionize the background gas, bombard and pit electrodes, emit X-rays and generate more electrons via secondary emission. While the contours of the electrodes can be made to minimize these effects, the electron current loading will be high. Therefore the only solution to these problems is to maintain a low background gas density. Thus an ion source of good gas efficiency is essential, along with effective pumping along the accelerator column.

Pumping normal to the beam axis becomes less effective the larger and more dense the beam. Thus multiple aperture grids must be used with the beamlets adequately spread out. Furthermore, as the insertion of individual pumps at various potentials between the individual grids would lead to an ungainly configuration, it is necessary to place the entire beam line, electrodes, insulators and all, into an evacuated chamber. As a consequence other difficulties arise.

It is acknowledged in high voltage technology that there is always some probability of a voltage breakdown. (In fact the literature of high voltage proton injectors gleefully report designs in which ar-overs

occur only once every few hours.) Thus the art is to limit the intensity of such discharges, and prevent them from doing permanent damage. This is done by crowbaring, etc., and by limiting the energy stored between adjacent electrodes. As a consequence there is a severe limit on the capacitance in the circuit, the capacitance between the grids and the inter-electrode potentials. The limited grid capacitance, restricts their useful area, which with a specific ion beam current density, establishes a maximum allowable beam current.

To get the best performance, proton injectors have the grids in the accelerator column sealed and mounted on ceramic rings with their circumferences exposed to air. No surrounding electrostatic shield are used, and only the exposed distributed capacitance adds to that of the internal grid system, and to that of the circuit. Thus to prevent breakdown in air, the accelerator is limited to less than one MeV. This is desirable¹³ as the open construction permits easy access to the ion source for maintenance.

Introducing the accelerator column into an evacuated chamber will create problems of stored energy. To reduce the probability of breakdown, several metal screens, with holes in them to facilitate pumping, must be introduced, at various potentials, to separate the high voltage elements from the grounded outer container wall. So as to limit the interelectrode capacitance, each successive screen must be separated by larger and larger spacings which results in an immense structure. (see Figure 4)

W. Baker at Berkeley has recently introduced what he calls "stacked cores" about the high current leads into the ion sources.⁸ These are designed to dissipate energy in the event of a high current pulse in the wire passing through them. Thus the core acts as a dissipative load to a fast pulse, which disappears with a sustained current. With the aid of

a desaturation windings, the core can be unsaturated and prepared for any successive arc. Obviously the application of this feature to the accelerator column will be very beneficial, in that it dissipates the energy stored in the power supply and permits the energy stored in the shields and grids to be larger than otherwise. However it is proposed to also use this principle in the design of the electrostatic shields. If the arc current flowing through any portion of a shield is made to pass through many such cores, distributed around the shield surface, much of the stored energy would be dissipated, making the intensity of a discharge less sensitive to the size of the electrodes. (see Figure 5)

So far the structures considered are over simplified in that no allowance has been given for high voltage feed-throughs or to the prospect of using several pumping chambers in series, each insulated, at high voltage, from its neighbor. There is also the possibility of using other types of accelerators, such as a LINAC, because of their greatly reduced high voltage requirements. However direct acceleration entails a minimum accel gap length, so that the extended ion beam paths encountered in other accelerators require more effective pumping and lower background pressures to minimize charge-exchange, etc. Never-the-less, some combination of direct acceleration and a pulsed gap may be advantageous.

4. Neutralization Cell (see Figure 6)

Stripping the extra electron from negative ions can be done by several means, of which a gas or vapor cell is most convenient.³ Actually at this high energy only a metal vapor cell, of Lithium for instance, need be considered because a gas cell will either put an unreasonable burden on the pumping system or be impossibly long. As a consequence 62% of a 1 MeV negative ion beam can be gotten as neutrals from such a cell.

However, at this energy the recovery of the power in the remaining 38% of the beam, or for that matter its disposal, is not a trivial exercise. The un-neutralized portion of the beam leaving a cell of optimum thickness is equally divided between positive and negative ions. Thus the two species must be separated for energy recovery and collected upon electrodes, one of which is plus and the other minus 1-MV relative to the beam potential.

With the sacrifice of 10 to 20% of the neutral output however, it is possible to use an overdose cell from which the un-neutralized beam is predominantly positive ions.

To obtain a high yield of neutrals photodetachment might be considered.⁵ The power need of an optical cell, that is the power required to illuminate the cell per watt of output neutral beam is

$$P_N = \frac{184R}{D^2 V_0^{1/2}} \ln \frac{1}{1-\eta_N}$$

where R is the beam radius, D^2 the neutral beam and η_N the neutralization efficiency. Thus to neutralize 95% of a 4A beam of 5cm radius, 69% of the power of the neutral beam is required. Obviously the power requirements of such a small beam are prohibitive.

Another method of obtaining a large percentage of neutralization is with a highly ionized plasma, in which the plasma electrons do the stripping. Dimov⁴ has shown that 82% of a .5 MeV H^+ beam, corresponding to a 1 MeV D^+ beam, can be stripped in a Lithium plasma jet whose thickness corresponds to 2×10^{15} electrons per cm^2 . It is expected that the power requirements of such a cell will be reasonable, but the problem of what to do with the un-neutralized portion of the beam, remains.

5. Conclusions

To obtain one MeV neutral deuterium injection it will be necessary to go through a broad development program of which the following are just a few of the required steps.

- a) Develop a source of negative ions
- b) Evaluate the effectiveness of core-stack shielding to minimize the seriousness of high-voltage vacuum arcs.
Analyse the gas flow in an accelerator column to determine the most favorable pumping configuration and the resultant background gas density.
Do computer studies to determine the most favorable electrode configuration with respect to electron bombardment.
- c) Study the energy recovery designs for the neutralizer cell.
- f) Begin work on the Power Supplies. It has been assumed that as the physics of 1-MV Power Supply, controls and arc suppressors is well known,¹⁰ techniques can be developed to cope with the high currents required in this application.

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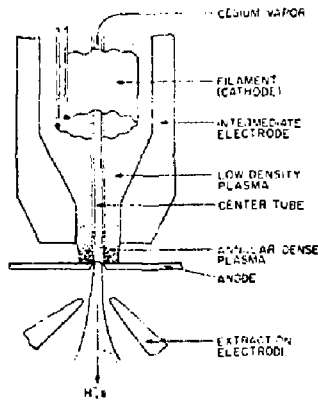
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TABLE 1
PERFORMANCE OF NEGATIVE ION SOURCES

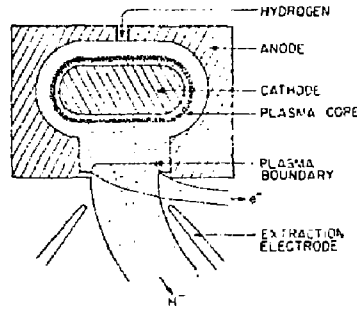
Performance	Hollow Discharge Duo-Plasmatron	Magnetron	Cesium Double-Charge-Exchange cell	Jet source
Gas Efficiency	Good	Poor	Good	Excellent
Optical Quality of Beam	Good	Poor	?	?
Prospect of Continuous Operation	Fair	Good	Excellent	Excellent
Extracted Current	60 mA	1 A	200 mA	?
Pulse Length	1 mS	2 mS	25 mS	?
Electron Component in Beam	High	Low	Low	None

NEGATIVE ION SOURCES

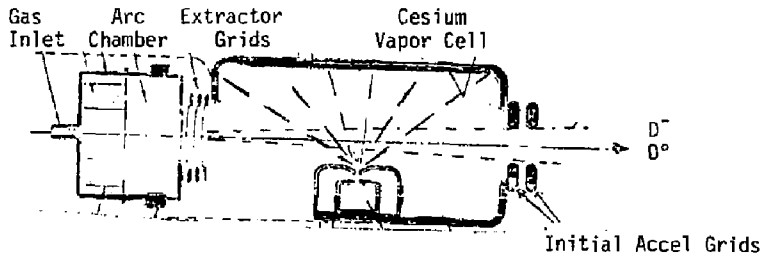
A. Hollow Discharge Duoplasmatron (Ref. 7)



B. Magnetron (Ref. 9)



C. Cesium Double Charge-Exchange Cell (Ref. 5)



D. Jet Source (Ref. 2)

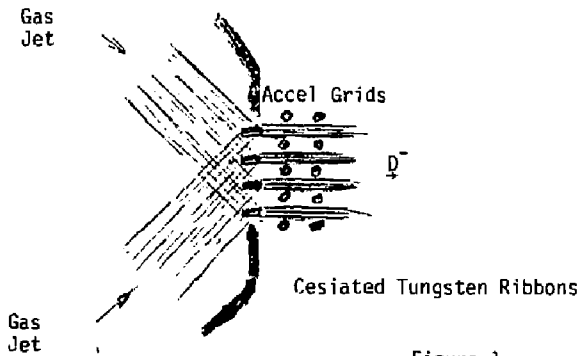
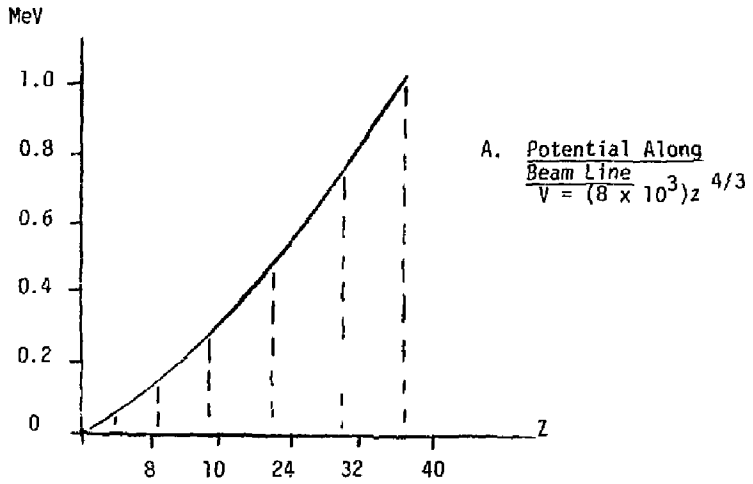
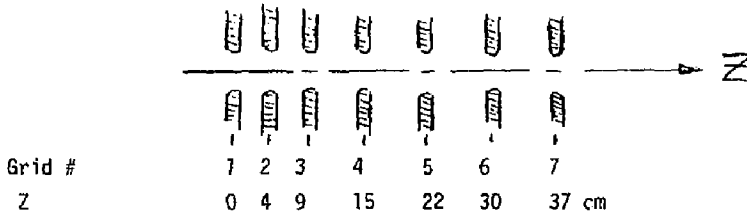


Figure 1

PIERCE BEAM LINE



B. Beam Line Schematic



C. Pressure Along Beam Line

$P_s =$ Source Pressure

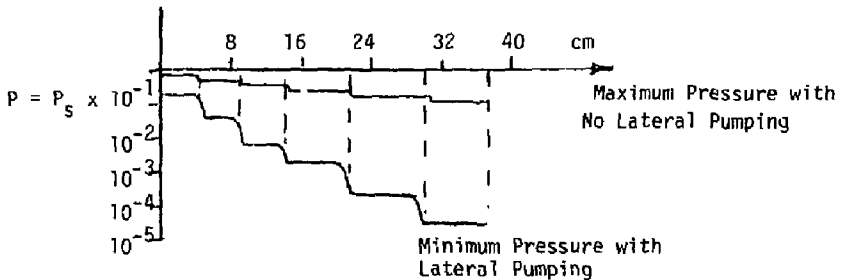
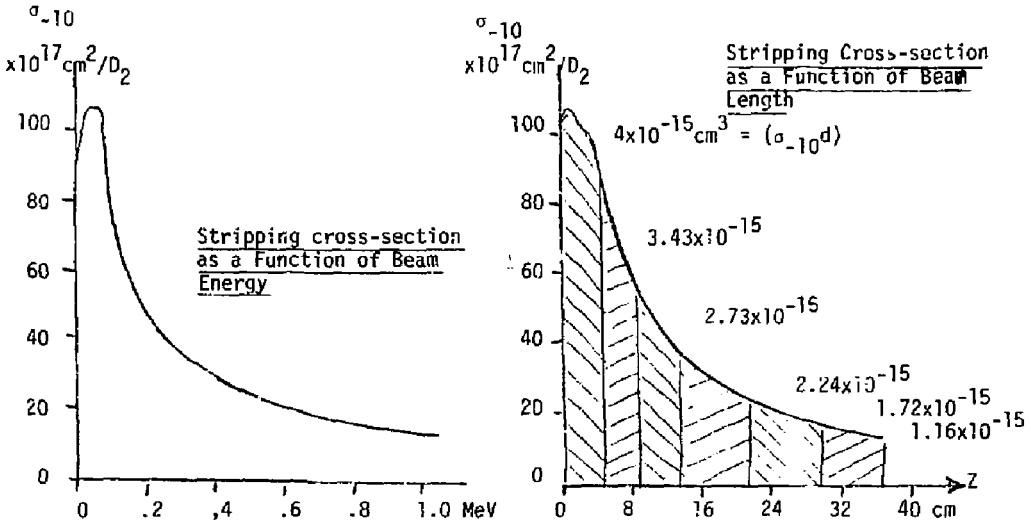


Figure 2

ELECTRON STRIPPING ALONG BEAM LINE



Stripping Fraction as a Function of Source Pressure

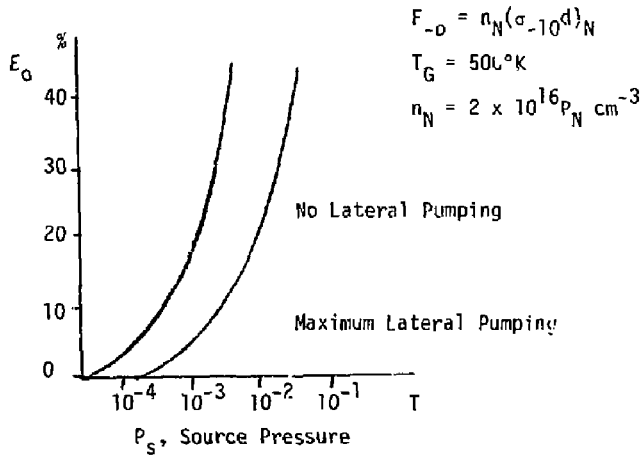


Figure 3

10A, One MeV
Neutral Beam Injection
Stored Energy Limited to 5 Joules Between
Adjacent Electrostatic Shields

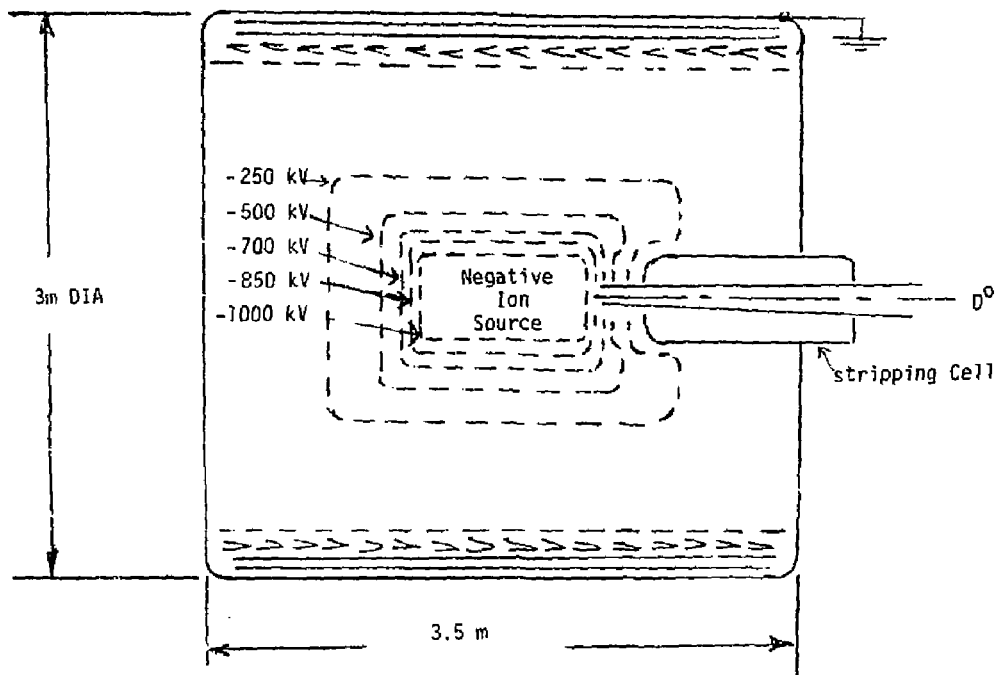


Figure 4

CORE STACKS IN AN ELECTROSTATIC SHIELD

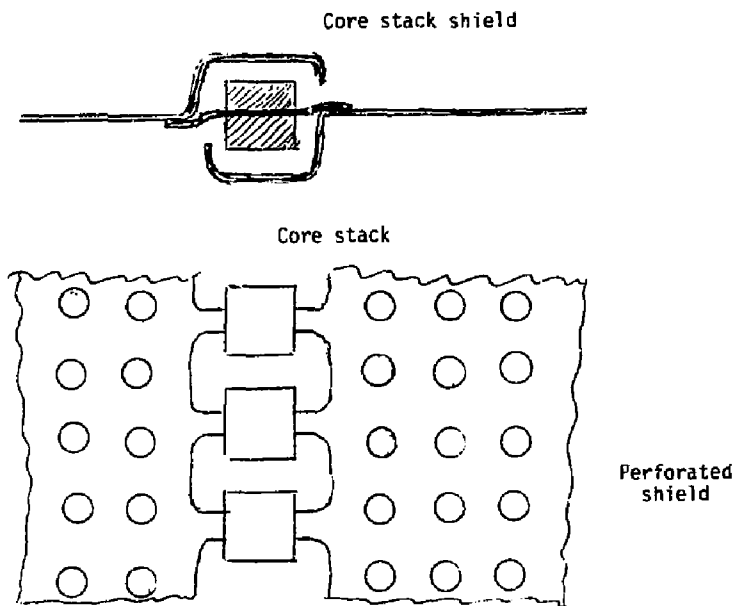
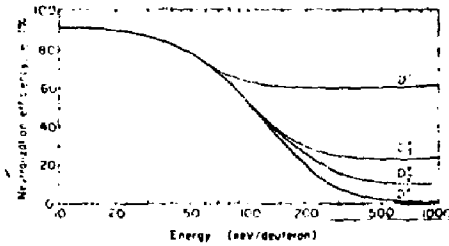


Figure 5

Neutralizers for a One-MeV D^- Beam



A. Gas or Vapor Cell (Ref. 3)

$$n_{\text{max}} = 2 \times 10^{16} \text{ cm}^{-2}$$

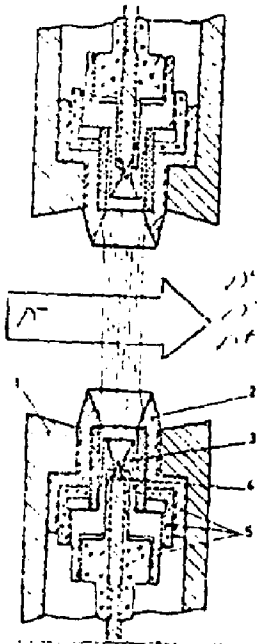
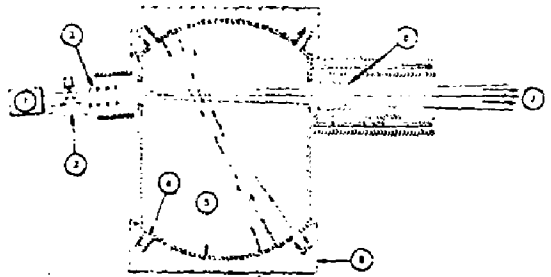
$$\text{Efficiency, } \eta_N = 62\%$$

B. Photodetachment Cell (Ref. 5)

(4A Beam, 10cm DIA)

Required Power = 0.69 Beam Power

Efficiency, $\eta_N = 95\%$



C. Lithium Plasma Jet (Ref. 4)

Jet Power: Unknown

$$n = 2 \times 10^{15} \text{ electrons cm}^{-2}$$

Efficiency, $\eta_N = 82\%$

Figure 6