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(54) **Acid dip for dosimeter**

(57) Background signal in a PTFE based dosimeter caused by impurities in the PTFE and in the active component such as lithium fluoride is substantially reduced by treating the dosimeter with acid the background signal.

The optimum treatment involves use of hydrofluoric acid at room temperature for approximately one minute, followed by thorough washing with methanol, and finally drying.

This treatment is best applied after the original manufacture of the dosimeters. It may also be applied to existing dosimeters after they have been in use for some time.

The treatment produces a permanent effect in reducing both the light induced signal and the non-light induced signal. The process may be applied to all types of dosimeter manufactured from PTFE or other plastics or resins which are able to resist brief exposure to acid.

The treatment works particularly well with dosimeters based on PTFE and lithium fluoride. It is also applicable to dosimeters based on calcium sulphate, lithium borate and magnesium borate.

Acids which may be used include hydrofluoric, hydrochloric, nitric, phosphoric and sulphuric.

## SPECIFICATION

**Acid dip for dosimeter**

5 Dosemeters based on PTFE (polytetrafluoroethylene) incorporating an active component, such as lithium fluoride, are well known. One particular type of dosimeter using PTFE and lithium fluoride is made by mixing PTFE powder with the  
10 lithium fluoride so as to form a homogeneous mixture and then making rods of the mixture by compressing and sintering. Discs are then machined from the solid rod so as to produce a dosimeter in which the lithium fluoride is uniformly dispersed in  
15 the PTFE.

Such dosimeters are described, for example, in Teledyne Isotopes Incs., U.K. Patent No. 1,140,028.

Other types of dosimeter based on PTFE and lithium fluoride employ a layer of PTFE with a granular layer of lithium fluoride on it.

When a thermoluminescent dosimeter is in use and a source of radiation such as a radioactive isotope is emitting radiation, the radiation falls on the dosimeter and a proportion of the radiation is  
25 trapped in the form of a charge in defects or "traps" in the crystal lattice. When measuring the amount of radiation trapped by a dosimeter, the dosimeter is heated up, the trapped charge becomes free and recombines at other defects to emit light. The light  
30 emitted is then measured by a photomultiplier tube to indicate the degree of charge and therefore the degree of radiation to which the dosimeter has been subjected.

Measurement of the radiation is made difficult by  
35 various background signals which are generated during the readout.

These interference signals have previously been a drawback of dosimeters based on PTFE.

An object of the present invention is to provide a  
40 method of treating dosimeters based on PTFE so as to ensure that the background signal of the dosimeters is reduced. By using the method of the present invention it is possible to reduce the background signal to a level equal to or lower than the  
45 background signal from other types of dosimeter based on solid and powdered materials.

The background signals of PTFE dosimeters arise from several sources.

1. Signals induced by exposure to light (as may  
50 happen during use and handling). These signals are due to traps similar to the traps used for the thermoluminescent measurement which store charge liberated in the dosimeter by light. Generally blue or ultra violet light are the important components in  
55 this process. The traps which cause this effect are generally due to impurities in both the PTFE and the lithium fluoride.

2. Signals due to the reactions of various chemicals (which are impurities in the dosimeter) with  
60 oxygen and other impurities either in the dosimeter or on the surface of the dosimeter after handling or use.

3. Signals such as infra red and visible light output simply a product of the heating of the dosimeter. We may include in this the signal due to imper-

fections in the instrument used for the measurement.

4. Signals due to transfer of energy from deep traps in the lithium fluoride to shallower traps which  
70 are then activated by heating during the readout of the dosimeter.

The treatment which we propose is to treat the dosimeter with acid to remove the impurities detailed in (1) and (2) above. The optimum treatment  
75 appears to be use of hydrofluoric acid at room temperature for approximately one minute, followed by thorough washing with methanol, and finally drying.

This treatment is best applied after the original  
80 manufacture of the dosimeters. It may also be applied to existing dosimeters after they have been in use for some time.

The treatment produces a permanent effect in reducing both the light induced signal and the non-light induced signal. The process may be applied to  
85 all types of dosimeter manufactured from PTFE or other plastics or resins which are able to resist brief exposure to acid.

The treatment works particularly well with  
90 dosimeters based on PTFE and lithium fluoride. It is also applicable to dosimeters based on calcium sulphate, lithium borate and magnesium borate.

Acids which may be used include hydrofluoric, hydrochloric, nitric, phosphoric and sulphuric.  
95 We believe that part of the background signal is due to decomposition products of the PTFE; produced during the sintering process. These include hexafluoropropylene, perfluoroisobutylene and carbonyl fluoride which may react chemically with the surface layers of the lithium fluoride grains. Lithium hydroxide is one compound which has been implicated in the spurious signals. Lithium carbonate may  
100 be another possibility.

The treatment also removes other types of impurity as detailed above.

## CLAIMS

1. A method of treating a dosimeter incorporating an active component comprising treating the dosimeter with acid so as to remove impurities in  
110 the base and/or the active component whereby the background signal of the dosimeter is reduced.

2. A method according to claim 1 and in which the acid employed is hydrofluoric acid.

3. A method according to claim 1 or claim 2 and  
115 in which the treatment takes place at room temperature.

4. A method according to claim 1 and in which the acid is selected from the group comprising: hydrochloric acid, nitric acid, sulphuric acid and  
120 phosphoric acid.

5. A method according to any of claims 1 to 4 and in which the dosimeter includes lithium fluoride as the active component.

6. A method according to any of claims 1 to 4 and  
125 in which the dosimeter includes an active component selected from the group: calcium sulphate, lithium borate and magnesium borate.

7. A method according to any preceding claim in  
130 which the acid treatment is effected by dipping the

dosemeter into the acid.

8. A method according to any preceding claim involving dipping the dosimeter in the acid for one minute, washing with methanol and drying.

5 9. A method of treating a dosimeter according to any preceding claim and in which the dosimeter is PTFE-based.

10 10. A method of reducing the background signal of a dosimeter substantially as hereinbefore particularly described.

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