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INTRODUCTION TO FIFTH INTERNATIONAL WORKSHOP ON  
MERCURIC IODIDE NUCLEAR RADIATION DETECTORS\*

by

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Mercuric iodide celebrates in 1982 the 10th anniversary of the publication of the first paper which reported its use as a room-temperature semiconductor gamma-radiation detector.<sup>1</sup> This volume of the Proceedings reports some of the progress made with this material in the last decade.

Mercuric iodide is a wide bandgap semiconductor, with  $E_g \approx 2.14$  eV at room temperature. Therefore,  $HgI_2$  is totally different from the well-studied, narrower gap, elemental semiconductors such as Si and Ge, and also different in its physical and chemical properties from the known semiconductor binary zinc-blend compounds such as GaAs or InP. The purpose of studies in the last decade was to further our understanding of  $HgI_2$ .

The development of a new material poses certain critical technological and basic scientific questions:

- How do you grow very large crystals?
- How do you manufacture the best nuclear radiation detectors?
- What is known about the electrical charged particle transport and trapping mechanism in  $HgI_2$  crystals?

All kinds of scientific information on the basic properties of known semiconductors was missing in 1973 for  $HgI_2$ . The fact that only highly


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purified crystals showed any photoelectrical response to radiation became evident to anyone who started research on HgI<sub>2</sub>. Therefore, the crystal growth technology was, and still is, the major problem for HgI<sub>2</sub> nuclear detector fabrication.

Progress in developing large-volume, efficient, good-resolution spectrometers from HgI<sub>2</sub> was slow but steady. The first detectors<sup>1</sup> were very thin cleaved sections of HgI<sub>2</sub> having dimensions of  $3 \times 4 \times 0.1$  mm<sup>3</sup> and weighing about 25 mg, which did not give a spectroscopic response to higher energies of gamma-rays, such as the <sup>137</sup>Cs photopeak of 662 keV. Advances in crystal growth technology have resulted in a method which produces crystals<sup>2-4</sup> of several hundred grams from which detector-grade material could be prepared. Thin-sectioned crystals gave spectroscopic resolution for higher energies, i.e., for <sup>137</sup>Cs and even for the 1.3 keV photopeak of <sup>60</sup>Co on  $10 \times 10 \times 0.5$  mm<sup>3</sup> detectors.<sup>5, 6</sup>

While the thin HgI<sub>2</sub> spectrometer is inefficient for higher energies, it is highly efficient for low x-rays.<sup>7</sup> Development of the low-leakage-current HgI<sub>2</sub> spectrometer of only  $10^{-12}$  A made it possible to push the spectral resolution of the 5.96-keV photopeak of <sup>55</sup>Fe from 300 eV to below 200 eV today.<sup>8</sup> The low leakage current is unique to HgI<sub>2</sub>, and cannot be achieved by the smaller bandgap semiconductors at room temperature.

The most recent progress reported at the 1982 international workshop and published here is the high energy gamma-ray spectroscopic response obtained with spectrometers of HgI<sub>2</sub> having over 10-mm thicknesses.<sup>9, 10</sup> The spectral resolution is obtained at a relative low bias voltage of 3 kV after prior conditioning of the detector with radiation and bias voltage. The high efficiency of the "thick" spectrometer at higher gamma-ray energies opens up a field of new applications for HgI<sub>2</sub>, where room-temperature operation is essential.

Comparison of the 1982 "thick" high-energy HgI<sub>2</sub> spectrometer with the "ultra thin" low-energy HgI<sub>2</sub> spectrometer back in 1972 shows the interesting progress of HgI<sub>2</sub> over the last 10 years; indeed, Figure 1 shows an increase of the nuclear spectrometer volume by over three orders of magnitude from 25 mm<sup>3</sup> for over 10 cm<sup>3</sup>.

Another important development reported at the workshop was the use of HgI<sub>2</sub> photodetectors to replace the bulky photomultiplier in scintillator detectors such as BGO,<sup>11</sup> which could have immediate application in nuclear medicine.

However, the novel potential applications would never have reached this advanced stage without the large amount of basic research on HgI<sub>2</sub> which served

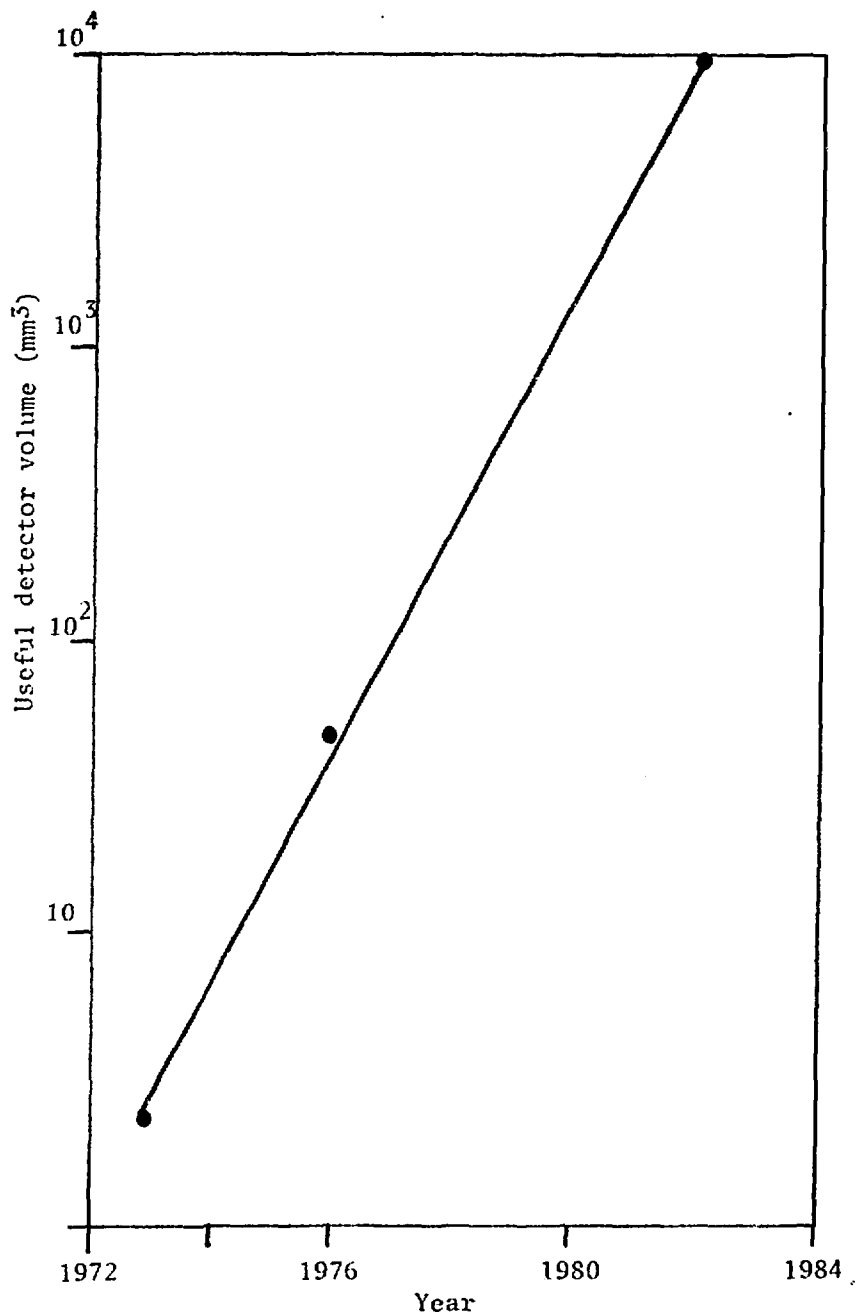


Figure 1. Variation of the useful spectrometer volume of HgI<sub>2</sub> in the period 1972-1982

as a scientific infrastructure to these studies. Development of special characterization studies, both physical and chemical, and their correlation to the nuclear spectroscopic response of HgI<sub>2</sub> has contributed much to advances in the application areas announced for the first time at this workshop. For example,

Merz reported correlation of low-temperature photoluminescence studies<sup>12</sup> with stoichiometry, while Siffert<sup>13</sup> reported correlation between thermal stimulated current studies with chemical determination of the stoichiometry and nuclear response of HgI<sub>2</sub>. The latter confirms that the closer HgI<sub>2</sub> is to stoichiometry, the better a detector it is. Several other characterization methods mentioned in this volume, such as mechanical properties, mass spectrographic analyses, x-ray topography, etc., were not yet correlated to the nuclear detector response of HgI<sub>2</sub>. Such a future correlation would indeed further our understanding and improve the performances of HgI<sub>2</sub> detectors.

It is interesting to note that even quality control of the fabrication process of HgI<sub>2</sub> detectors from the grown single crystal required development of special characterization methods. For example, HgI<sub>2</sub> slices cut by an automatic cleaver give a more uniform gamma-ray diffraction rocking curve and a more uniform nuclear spectroscopic resolution.<sup>14</sup> Also, etching the HgI<sub>2</sub> slice at a lower temperature produces less surface trapping than does etching at slightly higher temperatures.<sup>15</sup> Another important development in the fabrication process is the successful production of multielement arrays using a photolithographic technique,<sup>16</sup> which will allow use of HgI<sub>2</sub> detectors as position-sensitive imaging devices.

The International Workshop of CdTe nuclear detectors in Strasbourg in 1971 announced for the first time the compatibility of HgI<sub>2</sub> to operate as a nuclear radiation detector at room temperature.<sup>17</sup> The Jerusalem workshop in 1982 presented the first successful fabrication of a new room-temperature semiconductor gamma-ray radiation detector, CdSe.<sup>18</sup> The detector still has poor resolution (about 40% for the 59.6 keV photopeak of <sup>241</sup>Am), but it is free of polarization and has a stable counting rate with time. It should be mentioned here that besides HgI<sub>2</sub>, CdTe, and CdSe, other wide bandgap semiconductor materials could be good candidates for room-temperature gamma-radiation detectors. ZnTe is such a candidate and it is hoped that research will start soon on this and other similar type materials.

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