

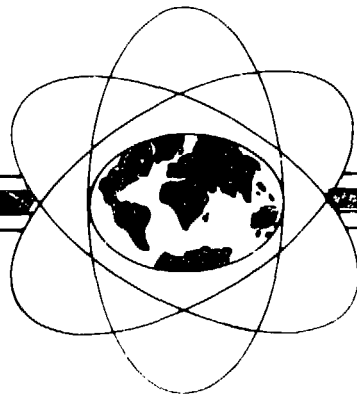
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# economics of CANDU-PHW 1984

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NGD-10 (1984)

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Date: March 1985  
Authors: H.A. Jackson  
E.P. Horton  
L.W. Woodhead  
G.R. Fanjoy  
CNS/RMEP Staff

## ECONOMICS OF CANDU PHW

1984

### Abstract

The CANDU-Pressurized Heavy Water (CANDU-PHW) type of nuclear-electric generating station has been developed jointly by Atomic Energy of Canada Limited and Ontario Hydro. This paper discusses the cost of producing electricity from CANDU, presents actual cost experience of CANDU and coal in Ontario, presents projected CANDU and coal costs in Ontario and compares CANDU and Light Water Reactor cost estimates in Ontario.

The authors wish to acknowledge the significant contribution of L.G. McConnell in the preparation of the first edition of this report.

Staff contact:

I. Jumis  
Ontario Hydro, A7-H9  
700 University Avenue  
Toronto, Ontario  
Canada  
M5G 1X6

1-416-592-4192

1783A57

## Table of Contents

	Page
0.0 INTRODUCTION	1
1.0 COST CRITERIA	1
2.0 ONTARIO HYDRO COST COMPARISON -- CANDU-PRESSURIZED HEAVY WATER (PHW) VERSUS FOSSIL (COAL)	7
2.1 Pickering NGS-A (Units P3 & P4) vs Lambton TGS Excluding P1, P2 Retubing Costs	7
2.2 Pickering NGS-A vs Lambton TGS Including P1, P2 Retubing Costs	10
3.0 CANDU COSTS VERSUS TIME	13
3.1 Bruce NGS A vs Nanticoke TGS	14
3.2 Pickering NGS-B and Bruce NGS-B	17
3.3 CANDU vs Coal Cost Savings	19
4.0 ONTARIO HYDRO COST PROJECTIONS	21
4.1 Pickering NGS-A and Bruce NGS-A	21
4.2 Pickering NGS-B and Bruce NGS-B	23
5.0 FACTORS TO BE CONSIDERED FOR INTER-UTILITY AND CONCEPT COST COMPARISONS	26
6.0 ONTARIO HYDRO COST COMPARISON -- CANDU-PHW VERSUS LIGHT WATER REACTORS (LWR)	29
7.0 SUMMARY	36
8.0 DISTRIBUTION	37

## 0.6 INTRODUCTION

The purpose of this report is to:

- Discuss the cost of producing electricity from CANDU-Pressurized Heavy Water (PHW) nuclear generating units.
- Present actual cost experience of CANDU units in Ontario Hydro.
- Compare CANDU cost experience with fossil (coal) experience in Ontario Hydro.
- Present projected CANDU and fossil cost data in Ontario Hydro.
- Present cost estimate comparisons of CANDU and Light Water Reactors (LWR) in Ontario Hydro.

## 1.0 COST CRITERIA

The Cost Objective of Ontario Hydro is to produce and deliver electricity at the lowest long-term cost to Ontario customers, while satisfying the other rudimentary objectives:

- Worker Safety
- Public Safety
- Environmental Protection
- Reliability

If a comparison is made between two alternative types of generation, the degree to which all of those objectives are satisfied should be considered.

A comprehensive discussion of the CANDU-PHW type nuclear unit, including Worker Safety Experience, Public Safety Experience, Environmental Protection Experience and Reliability Experience, has been reported by the authors in a companion paper, Ontario Hydro CANDU OPERATING EXPERIENCE (NGD-9-1984).

The load of Ontario Hydro (as with most electrical utilities) varies with time. Loads peak in the daytime, Monday to Friday when factories are busy and society is active. In Ontario, the loads are higher during the winter when temperatures are low.

The most economical generating system for Ontario Hydro is a mix of hydraulic generation, fossil generation and nuclear generation.

The majority of available economic hydraulic resources in Ontario have been developed. New loads must be met by alternative resources of which nuclear and coal are the primary options for the balance of this century.

The Ontario Hydro system Load Factor is typically 68% (the ratio of average annual power to peak annual power). Fossil-fired generation is most economical for intermediate to peak load requirements because of its lower Capital and Operating, Maintenance and Administrative (OM&A) Costs. Nuclear generation is most economical for base load application because its higher Capital and OM&A Costs are more than offset by the very low Fueling Costs.

This report is limited to a cost discussion of base load generation in Ontario Hydro.

Cost evaluations for generation commitment decisions of Ontario Hydro are very complex, utilizing present value techniques, uncertainty analyses, load forecasts, reliability assessments, environmental impacts, etc, that are beyond the scope of this report.

The Total Unit Energy Cost (TUEC) method is a simple and accurate indicator of the relative economics for base load application and is used in this report. The production reliability and Total Unit Energy Cost information presented in this paper are based on the sum of electrical energy plus electrical equivalent steam production.

#### Total Unit Energy Cost (TUEC)

The cost of producing energy from generating stations involves the following cost classifications:

- The research and development of generation concepts.
- The cost of building the stations.
- The cost of operating and maintaining the stations.
- The cost of fueling the stations.
- The cost of in service modifications.

- The cost and benefits associated with disposal of the stations at the end of their useful life.

- Overhead costs to support the above cost classifications.

In addition, the cost of producing energy must also consider:

- The method employed for financing and amortizing the investments.

- The interest rates applicable to the above classifications.

- The lifetime assumed for the facilities.

- The reliability of the stations to produce energy.

- The policies that are adopted concerning source of supply, taxes, regulations, etc.

The Total Unit Energy Cost (TUEC) is defined as the total annual cost of producing energy (dollars) divided by the total annual energy produced (kilowatt hours electrical equivalent). The energy production includes both electricity and the electrical equivalent of steam energy produced.

$$\text{Total Unit Energy Cost (TUEC)} = \frac{\text{Total Annual Cost}}{\text{Total Annual Energy Produced}}$$

In this report, the research required to develop the generation concepts is excluded. In the opinion of the authors, this exclusion does not have a serious effect on the absolute costs and relative costs of the generation alternatives, in the long-term, for a major program.

The four cost components for the CANDU-PHW concept are:

1. Annual Interest, Depreciation and Decommissioning Cost
2. Annual Operation, Maintenance and Administration Cost
3. Annual Fueling Cost
4. Annual Heavy Water Upkeep Cost

The three cost components for the Light Water Reactor (LWR) concept and coal-fired stations are:

1. Annual Interest, Depreciation and Decommissioning\* Cost
2. Annual Operation, Maintenance and Administration Cost
3. Annual Fueling Cost

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\* Nuclear Only

The computation of the Annual Interest, Depreciation and Decommissioning Cost depends upon six factors:

1. The Initial Capital Cost and the Capital Modifications Cost
2. The Interest Rate
3. The Lifetime of the Station
4. The Method of Amortization of the Initial Capital Cost and the Capital Modifications Cost
5. The Provision for future Decommissioning Cost\*
6. The Provision for future Pressure Tube Removal Cost\*

The Initial Capital Cost includes:

1. The Design and Engineering Cost
2. The Construction Cost
3. The Commissioning Cost
4. The Permanent In-Reactor Fuel Charge
5. The Heavy Water Inventory
6. Overheads
7. Accumulated Compound Interest During Construction
8. Capitalized Training Cost

The Initial Capital Cost includes the Permanent In-Reactor Fuel Charge (one-half of the Initial Fuel Charge) and the Heavy Water Inventory. The Initial "Dry" Capital Cost is identical to the Initial Capital Cost except that the Permanent In-Reactor Fuel Charge, the Heavy Water Inventory, Commissioning and Capitalized Training are excluded.

The Provision for future Decommissioning Cost is not a cost of production that has been incurred to date. It is a provision for the estimated future cost of decommissioning a station at the end of its useful life. The provision is determined using the sinking fund approach which matches the accumulated annual provisions together with compound interest to the forecast future cost of decommissioning.

Similarly, the Provision for future Pressure Tube Removal Cost is a provision for the costs which may have to be incurred later in the station's service life. This provision has been made for only Pickering NGS-A and Bruce NGS A.

The Annual Operation, Maintenance and Administration Cost includes:

1. Labour
2. Materials
3. Purchased Services
4. Interest on Operating and Maintenance Inventories
5. Overheads (including taxes)

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\*Nuclear only

The Annual Fueling Cost includes:

1. Fuel (quantity and price)
2. Interest on Inventory
3. Transportation
4. Overheads
5. Provision for future Irradiated Fuel Transportation, Storage, and Disposal

The Provision for future Irradiated Fuel Transportation, Storage, and Disposal is not a cost of production that has been incurred to date. It is a provision for the estimated future costs of transportation, storage, and disposal of irradiated nuclear fuel. The provision is determined using the sinking fund approach which matches the accumulated annual provision together with compound interest to the forecast future cost of irradiated fuel transportation, storage, and disposal. The current forecast includes no credit for the potentially valuable contained isotopes (eg, plutonium).

The Annual Heavy Water Upkeep Cost is comprised of two basic factors:

1. The cost of replacing any heavy water lost during operation.
2. The cost of upgrading any heavy water which becomes downgraded during operation (diluted with ordinary water).

The Total Unit Energy Cost (TUEC) is the sum of the Unit Energy Cost (UEC) for each of the cost components. As an example, the fueling Unit Energy Cost (FUEC) is as follows:

$$\text{FUEC} = \frac{\text{Fueling Annual Cost}}{\text{Total Annual Energy Produced}}$$

The Total Unit Energy Cost (TUEC) is very dependent on the Capacity Factor\* achieved.

The Total Annual Energy used to determine TUEC may be either the gross or net energy produced. Ontario Hydro prefers to use net energy - TUEC (net). However, for some utilities, only the gross production is published and TUEC (gross) is determined.

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\*Capacity Factor =  $\frac{\text{Actual Energy Produced}}{\text{Perfect Production}}$  for any specified period.



The Specific Capital Cost is the Total Initial Capital Cost (\$) divided by the Net Capacity (kW) and is expressed in dollars per kilowatt.

All costs expressed in this paper are in Canadian dollars.

The intent of this report is to present and compare cost information for energy generation types on a consistent and comparable basis (ie, the same cost definitions are used for coal, CANDU, and LWR). Therefore the treatment of capital costs differs to some extent from that used to allocate costs to Ontario Hydro customers. These differences do not affect the judgment or conclusions made.

## 2.0 ONTARIO HYDRO COST COMPARISON CANDU-PHW VERSUS FOSSIL (COAL)

The cost comparison between CANDU PHW units and alternative sources of generation will depend upon many factors which are particular to the electrical utility making the comparison.

Nuclear fuel cost tends to be independent of the distance between the uranium source and the generating station because transport cost of nuclear fuel is small. In the case of coal, the transport cost is low if the generating unit is near the coal mine, but can be very high if the coal has to be transported a great distance.

The following data illustrates that the CANDU PHW is very competitive within Ontario Hydro where economic hydro electric resources have been almost fully developed and where coal must be transported a minimum of 800 kilometres. There are other locations in Canada in which coal-fired generation is cheaper than CANDU PHW where the generating unit is near the mine. The high current and projected cost of oil and gas makes their use uneconomical for base load generation in Ontario Hydro.

More specifically, the following two presentations compare the Ontario Hydro Pickering Nuclear Generating Station-A (PNGS A) with the Ontario Hydro Lambton Thermal Generating Station (Lambton TGS). The Pickering NGS-A comprises four 515 MWe (net) nuclear units of the CANDU PHW type. The Lambton TGS comprises four 495 MWe (net) units which burn coal. Both stations were built at the same time, both are of modern design and both stations are fully operational with good performance records.

For the year 1984, Pickering NGS A had a net capacity factor of 40.6%, with two of its four units shut down for pressure tube replacement. The retubing of these two units (P1 and P2) won't be complete until 1986 and 1987 respectively (for more information on the pressure tube replacement refer to the companion report, "Ontario Hydro CANDU OPERATING EXPERIENCE" NGD 9 1984). The two remaining Pickering nuclear units (P3 and P4) operated at an 82.1% net capacity factor for 1984.

### 2.1 Pickering NGS-A (Units P3 and P4) Versus Lambton TGS Excluding P1, P2 Retubing Costs

The following presentation compares the two operating Pickering NGS-A units (P3 and P4) with Lambton TGS, assuming Lambton TGS also operated at base load with a net capacity factor of 82.1%. Table 1a illustrates the Unit Energy Costs (UEC) of these two stations.

Table 1a

Pickering NGS-A (Units 3 & 4)/Lambton TGS Cost Comparison - 1984

Pickering NGS-A Units 3 & 4 and Lambton TGS Net Capacity Factor: 82.1%

	Total Unit Energy Cost (TUEC) [m\$/kW.he (net)]	
	Pickering NGS-A Units 3 and 4** (2 unit-years)	Lambton TGS* (4 unit-years)
Interest, Depreciation and Decommissioning	9.17	1.83
Operation, Maintenance, and Administration	4.81	2.01
Fueling	3.59	23.01
Heavy Water Upkeep	0.52	---
Total Unit Energy Cost (Net)	<u>18.09</u>	<u>26.85</u>
1984 Net Energy Output (TWhe)	7.4	14.2*

Station Data

	<u>Pickering NGS-A</u>	<u>Lambton TGS</u>
Capacity (Maximum Continuous Rating) MWe net	4 x 515	4 x 495
In Service	1971 - 1973	1969 - 1970
Initial Capital Cost (M\$ Canadian escalated)	746.5	257.0
Specific Capital Cost (\$/kWe)	362.4	129.8
Economic Lifetime (years)	40	35
Depreciation Method	Straight Line	Straight Line
Interest Rate (%)	12.4	12.4

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March 1985  
NGD-10

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\*Assumes Lambton TGS also operated at base load along with Pickering NGS Units 3 and 4 with a Net Capacity Factor of 82.1%. Lambton TGS actual 1984 Net Capacity Factor was 54.6%.

\*\*Pickering NGS-A Units 1 and 2 did not operate in 1984 due to pressure tube replacement.

The following should be noted from Table 1a:

- The coal-fired Capital Cost is much lower than the nuclear Capital Cost.
- The coal-fired OM&A Cost is lower than the nuclear OM&A Cost.
- The nuclear Fueling Cost is very much lower than the coal-fired Fueling Cost.
- The Heavy Water Upkeep Cost, which applies only to the nuclear, is only a small percentage (about 3%) of the Total Unit Energy Cost.
- For base load application, Pickering NGS-A Units 3 and 4 had two thirds of the Total Unit Energy Cost of Lambton TGS in 1984.

2.2 Pickering NGS-A Versus Lambton TGS  
Including P1, P2 Retubing Costs

The following comparison compares the 4 units of Pickering NGS-A with the 4 units of Lambton TGS, including the pressure tube removal costs for the Pickering NGS-A Units 1 & 2, which produced no energy in 1984. In 1984 Lambton TGS operated at a 54.6% NCF with a TUEC of 28.76 m\$/kWh. Table 1b illustrates the Unit Energy Costs (UEC) of the two stations, assuming Lambton TGS operated at the Pickering NGS-A capacity factor of 40.6%.

Table 1b

Pickering NGS-A/Lambton TGS Cost Comparison - 1984

Pickering NGS-A and Lambton TGS Net Capacity Factor: 40.6%

	Total Unit Energy Cost (TUEC) [m\$/kW.he (net)]	
	Pickering NGS-A (4 unit-years)	Lambton TGS (4 unit-years)
Total Unit Energy Cost (Net)	32.16	30.67
Energy Output (TWhe)	7.4	7.1

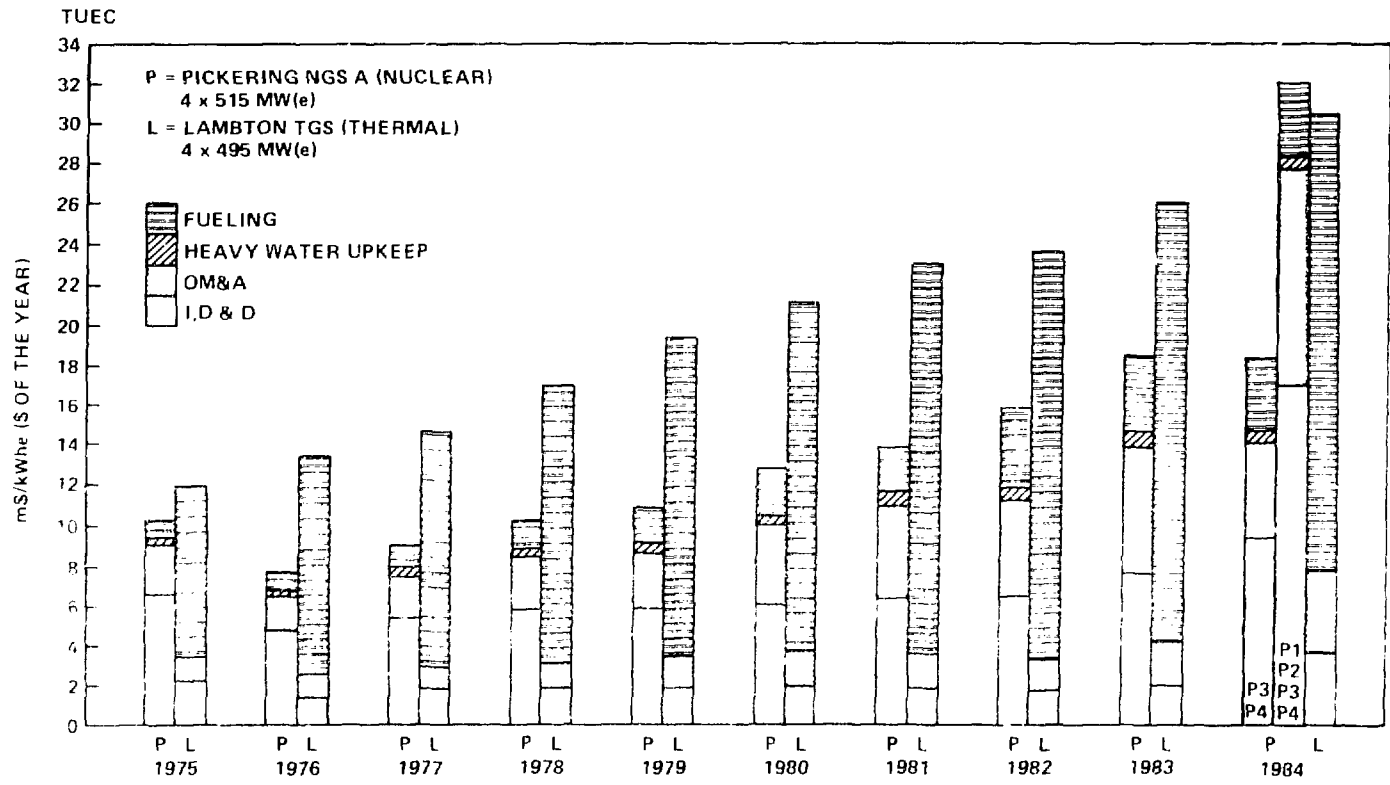
The actual costs included in the 1984 Pickering NGS data are:

	Unit Energy Cost (m\$/kW.he)
Provision for future Decommissioning	0.56
Provision for future Irradiated Fuel Transportation, Storage, and Disposal	0.70
Provision for future P3 and P4 Pressure Tube Removal Cost	1.56

Figure 1 presents the Pickering NGS-A versus Lambton TGS Unit Energy Costs (assuming Lambton TGS operated at the same Capacity Factors as Pickering NGS-A) for each year from 1975 to 1984 inclusive.

This graph shows that the cost of Heavy Water Upkeep is only a small component of the Total Unit Energy Cost.

**FIGURE 1**  
**TOTAL UNIT ENERGY COST COMPONENTS**  
**THERMAL VERSUS NUCLEAR**  
**1975 - 1984**



Highlight

The base load cost (TUEC) of the Pickering NGS-A has been consistently well below the cost of the Lambton TGS (coal-fired) from 1975 to 1983.

With two of the four Pickering NGS-A units not operating during 1984 for pressure tube replacement, the TUEC of Pickering NGS-A was comparable to the cost of Lambton TGS (coal-fired).

The nuclear cost advantage for Pickering NGS-A is expected to return once the pressure tubes are replaced, and increase as fossil fuels become more expensive.

### 3.0 CANDU COSTS VERSUS TIME

The actual TUEC for in service stations varies with time due to a variety of reasons including:

- Escalation of labour and material costs.
- Changes in interest rates.
- Escalation of fuel costs.
- Changes in design and operating requirements.
- Changes in operating performance.
- Competence and maturity of workforces (design, manufacturing, construction, operation).

The Pickering NGS-A and the Lambton TGS were built in the late 1960s and placed in service in the early 1970s.

During the 1970s, high inflation caused Capital, OM&A and Fueling Costs to be driven rapidly upwards.

As a result, new coal-fired generating stations such as Nanticoke TGS (8 x 497 MWe net) and new nuclear stations such as Bruce NGS-A (4 x 775 MW ee\* net) have higher Capital Costs.

In addition, the TUEC of the in service coal-fired station, Lambton TGS (4 x 495 MWe) and the in service nuclear station, Pickering NGS-A (4 x 515 MWe), are rising due to inflation in OM&A and Fueling Costs.

The Specific Capital Cost of Bruce NGS-A compared with the Specific Capital Cost of Pickering NGS-A is affected by three major factors:

- Bruce NGS-A has lower costs due to larger unit size.
- Bruce NGS-A has higher costs due to new regulatory requirements.
- Bruce NGS-A has much higher costs due to inflation of labour and materials.

The result is that the Pickering NGS-A Specific Capital Cost was 362.4\$/kWe (net) and Bruce NGS-A was 632.6\$/kWee (net).

Pickering NGS-A came into service between 1971 and 1973, while Bruce NGS-A came into service between 1977 and 1979.

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\*Electrical equivalent energy including steam and electrical generation.



### 3.1 Bruce NGS-A Versus Nanticoke TGS

Table 2 compares Bruce NGS-A Unit Energy Costs with Nanticoke TGS Unit Energy Costs in 1984, assuming Nanticoke operated with the same high Capacity Factors as Bruce NGS-A.

Figure 2 presents the Bruce NGS-A versus Nanticoke TGS Unit Energy Costs (assuming Nanticoke operated at the same high Capacity Factors as Bruce NGS-A) for each year from 1977 to 1984.

Ontario Hydro started making provision for future decommissioning and future irradiated fuel transportation, storage, and disposal costs for nuclear stations in 1982. In 1984 Ontario started making provision for future pressure tube removal costs at Pickering NGS-A and Bruce NGS-A.

The actual costs included in the 1984 Bruce NGS-A data are:

	<u>Unit Energy Cost</u> <u>(m\$/kW.hec)</u>
Provision for future Decommissioning Cost	0.17
Provision for future Irradiated Fuel Transportation, Storage, and Disposal	0.44
Provision for future Pressure Tube Removal	0.28

Figure 2 shows that while the Total Unit Energy Cost for Nanticoke (coal) was close to Bruce NGS-A (nuclear) in 1977 and 1978, in each subsequent year, the nuclear station had a significant cost advantage.

Table 2

Bruce NGS-A/Nanticoke TGS Cost Comparison 1984

Bruce NGS-A and Nanticoke TGS Net Station Capacity Factor: 93.7%

	<u>Total Unit Energy Cost (TUEC)</u> <u>[m\$/kW.hee (net)]</u>	
	<u>Bruce NGS-A</u> <u>(4 unit-years)</u>	<u>Nanticoke TGS*</u> <u>(8 unit-years)</u>
Interest, Depreciation and Decommissioning Operation, Maintenance, and Administration	10.61	3.21
Fueling	3.45	1.55
Heavy Water Upkeep	4.40	25.47
	<u>.27</u>	<u>-</u>
Total Unit Energy Cost (Net)	<u>18.73</u>	<u>30.23</u>
1984 Net Energy Output (TWhee)	25.5	32.7*

Station Data

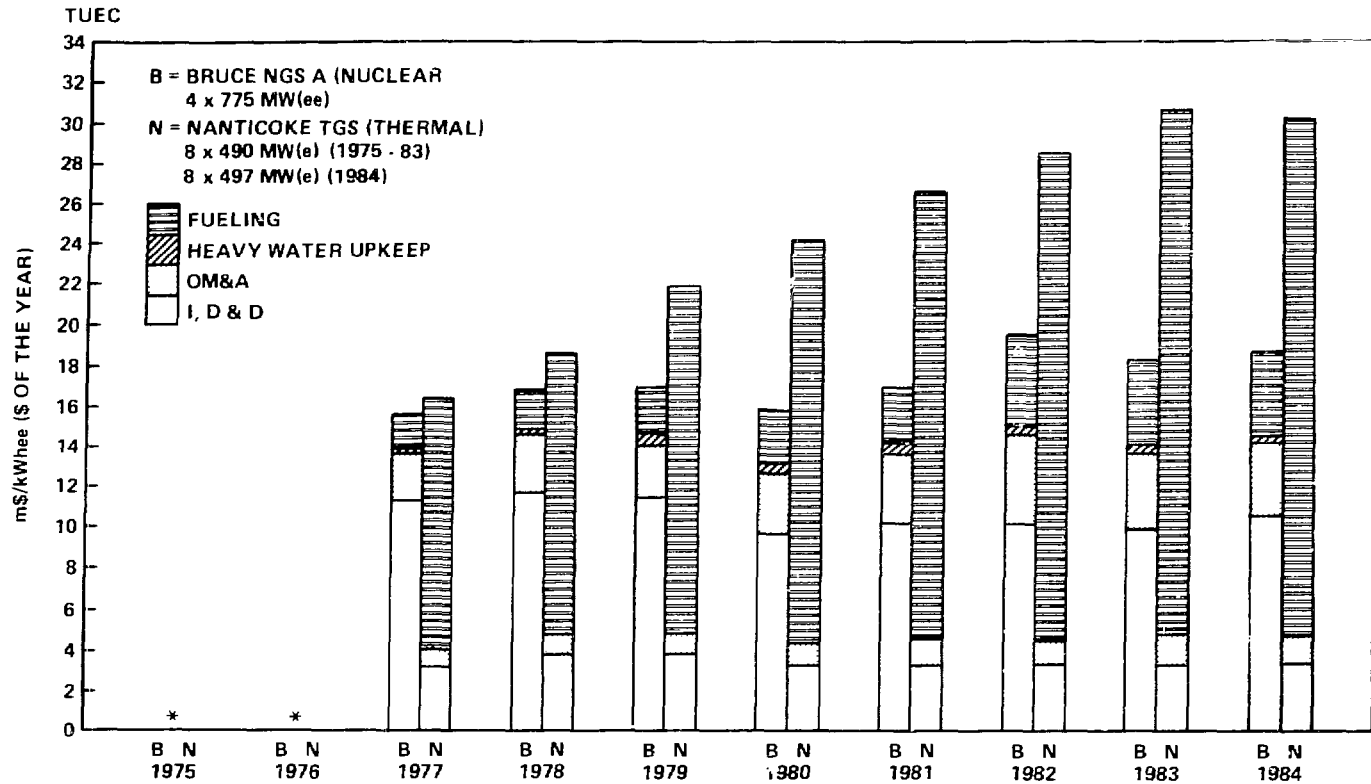
	<u>Bruce NGS-A</u>	<u>Nanticoke TGS</u>
Capacity (Maximum Continuous Rating) MWee net	4 x 775**	8 x 497
In Service	1977 - 1979	1973 - 1978
Original Capital Cost (M\$ Canadian escalated)	1 961.1	872.9
Specific Capital Cost (\$/kWhe)	632.6	219.5
Economic Lifetime (years)	40	35
Depreciation Method	Straight Line	Straight Line
Interest Rate (%)	12.4	12.4

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\* Assumes Nanticoke TGS also operated as a base loaded station with a Net Capacity Factor of 93.7%. Nanticoke TGS actual 1984 Net Capacity Factor was 58.1%.

\*\* Includes 35 MWee steam per unit produced over and above the turbine/generator capabilities of the unit.

FIGURE 2  
 TOTAL UNIT ENERGY COST COMPONENTS  
 THERMAL VERSUS NUCLEAR  
 1975 - 1984



\*BRUCE NGS-A WENT IN-SERVICE FROM 1977 TO 1979

### 3.2 Pickering NGS-B and Bruce NGS-B

During the late 1970's and the early 1980's extraordinary inflation occurred world wide and drove Capital, OM&A and Fueling costs upwards. As a result, the newer nuclear stations - Pickering NGS-B (4 x 516 MWe net) and Bruce NGS-B (4 x 795 MWe net) have much higher capital costs.

The result is that while the Pickering NGS-A Specific Capital Cost was 362.4\$/kWe net, Pickering NGS-B cost is forecast to be 1 846.9 \$/kWe net. Similarly, while the Specific Capital Cost of Bruce NGS-A was 632.6\$/kWee net, Bruce NGS-B is forecast to be 1 898.1\$/kWe net. These newer nuclear stations are not yet fully in service. The units in service at year end 1984 are:

<u>Pickering NGS-B</u>	<u>In Service Date</u>
Unit 5	May 10, 1983
Unit 6	Feb 1, 1984
 <u>Bruce NGS B</u>	
Unit 6	Sept 14, 1984

Table 3 presents the Pickering NGS-B and Bruce NGS-B total unit energy costs in 1984. If new major coal-fired stations had been built, the Capital costs would have experienced the same inflationary cost environment as did the new nuclear stations.

Table 3

Pickering NGS-B and Bruce NGS-B - 1984

	Total Unit Energy Cost (TUEC) UEC [m\$/kW.he (net)]	
	<u>Pickering NGS-B</u> (1.9 unit-years)	<u>Bruce NGS-B</u> (0.3 unit-years)
Interest, Depreciation and Decommissioning	33.93	24.98
Operation, Maintenance, and Administration	4.16	3.69
Fueling	4.52	4.13
Heavy Water Upkeep	<u>0.51</u>	<u>0.11</u>
Total Unit Energy Cost (Net)	<u>43.12</u>	<u>32.91</u>
1984 Energy Output (TWhe)	7.1	2.2
1984 Net Capacity Factor (%)	81.5	99.6

Station Data

	<u>Pickering NGS-B</u>	<u>Bruce NGS-B</u>
Capacity (Maximum Continuous Rating) MWe net	4 x 116	4 x 795
In Service	1983-85**	1984-87**
Initial Capital Cost (M\$ Canadian escalated)	3 812	6 036
Specific Capital Cost (\$/kWe)	1 846.9	1 898.1
Economic Lifetime (years)	40	40
Depreciation Method	Straight Line	Straight Line
Interest Rate (%)	12.4	12.4

CNS  
March 1985  
NGD-10

\*\*Forecast in service dates.

### 3.3 CANDU VS Coal Cost Savings

The following section estimates Ontario Hydro's cost savings achieved through the use of its commercial nuclear power plants and also estimates the reduced coal purchases from all of the nuclear stations operated by Ontario Hydro.

#### Cost Savings

The total cost savings are based on comparisons of Total Unit Energy Cost (TUEC) and energy production since in service for Pickering NGS-A versus Lambton TGS and Bruce NGS-A versus Nanticoke TGS.

To estimate cost savings Pickering NGS-B and Bruce NGS B are compared to the more recent Nanticoke TGS. The authors note that if newer coal-fired stations had been built, their capital costs would have experienced the same inflationary cost environment as did the newer nuclear stations - as a result, the newer coal-fired stations costs would have been higher than Nanticoke TGS.

The cost savings are summarized on Table 4.

#### Reduced Coal Purchases

The coal purchases avoided by using nuclear fuel are summarized below. In addition to the nuclear energy produced by Ontario Hydro's commercial nuclear generating stations, these estimates also include the energy produced by Douglas Point NGS and NPD NGS (prototype and demonstration nuclear plants), operated by Ontario Hydro.

	Coal Purchases Avoided (M\$)		
	<u>US Coal</u>	<u>CDN Coal</u>	<u>Total</u>
1971 - 1976	460	-	460
1977	276	-	276
1978	390	-	390
1979	437	110	547
1980	546	155	701
1981	640	190	830
1982	692	172	864
1983	765	238	1 003
1984	<u>850</u>	<u>219</u>	<u>1 069</u>
Total	<u>5 056</u>	<u>1 084</u>	<u>6 140</u>

Table 4

CANDU vs Coal Cost Savings (M\$)

<u>Year</u>	<u>Pickering NGS-A Versus Lambton TGS</u>	<u>Bruce NGS-A* Versus Nanticoke TGS</u>	<u>Pickering NGS-B Versus Nanticoke TGS</u>	<u>Bruce NuS-B Versus Nanticoke TGS</u>	<u>Total</u>
1971-1976	67				67
1977	90	4			94
1978	107	33			140
1979	129	91			220
1980	126	183			309
1981	147	227			374
1982	124	208			332
1983	104	300	(31)		373
1984	<u>(13)</u>	<u>293</u>	<u>(85)</u>	<u>(6)</u>	<u>189</u>
Total	<u>881</u>	<u>1 339</u>	<u>(116)</u>	<u>(6)</u>	<u>2 098</u>

\* BNGS-A net energy output includes steam production for BHWP, which has been 12% of BNGS-A output since in service.

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March 1985  
NGO-70

#### 4.0 ONTARIO HYDRO COST PROJECTIONS

##### 4.1 Pickering NGS A and Bruce NGS-A

The CANDU PHW at Pickering NGS A and Bruce NGS A has demonstrated a major cost advantage for base loaded application in Ontario Hydro in the 1970s and early 1980s. The TUEC has been projected for CANDU PHW and coal fired stations for the period from 1985 to 2018 (last year of Bruce NGS A in service). These projections exclude the possible retrofit of SO<sub>2</sub> scrubbers in coal fired stations and include major retrofits in nuclear stations such as pressure tube replacement at Pickering NGS Units 1 and 2 as a result of the failure of the Zircaloy 2 pressure tube in Unit 2 on August 1, 1983.

Figure 3a displays the actual and forecast TUEC for base load application of four stations currently in service (assuming Ontario Hydro escalation forecasts of labour, materials and fuel).

Coal-Fired · Lambton TGS (4 x 495 MWe)  
· Nanticoke TGS (8 x 497 MWe)

CANDU-PHW · Pickering NGS A (4 x 515 MWe)  
· Bruce NGS-A (4 x 775 MWee)

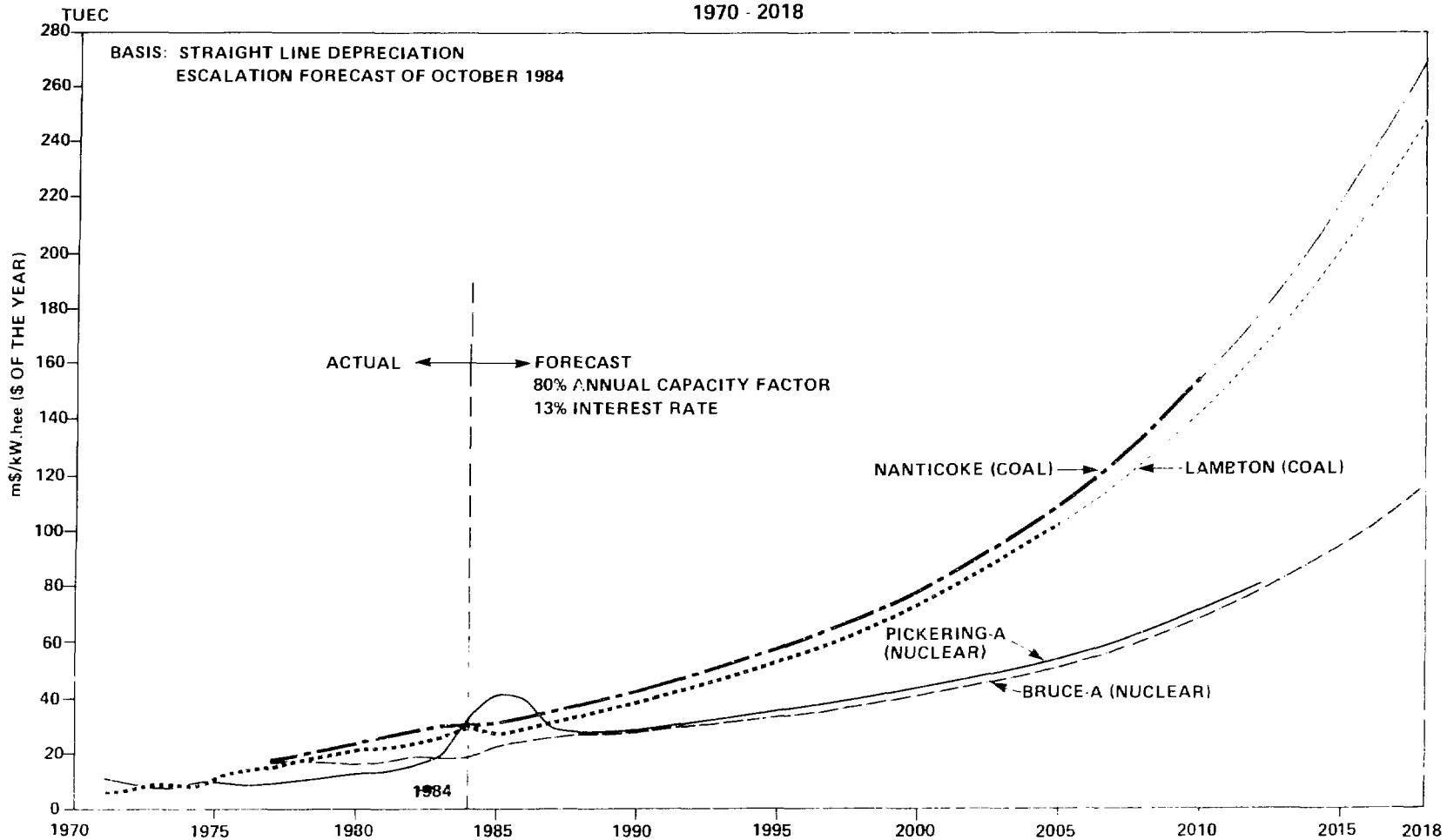
These projections indicate:

- The nuclear cost advantage for Pickering NGS A is expected to return once the pressure tubes are replaced.
- That the base load advantage of CANDU-PHW is expected to continue.
- That the base load advantage of CANDU PHW is expected to increase with time.
- The "inflation resistant" characteristic of CANDU-PHW.

These projections assume the operation of Lambton TGS and Nanticoke TGS to be extended beyond their normal service life to permit a comparison to the nuclear stations over their service life.



FIGURE 3A  
 TOTAL UNIT ENERGY COST  
 FOR MAJOR OPERATING NUCLEAR  
 AND THERMAL STATIONS  
 1970 - 2018



4.2 Pickering NGS-B and Bruce NGS B

The Total Unit Energy Cost (TUEC) has been projected for the newer nuclear stations Pickering NGS B and Bruce NGS B for the period 1985 to 2024 (last year of Bruce NGS B in service). These projections are compared to the older Lambton TGS and Nanticoke TGS coal fired stations, as Ontario Hydro has not built any major new coal fired generating stations after Nanticoke TGS.

If new coal fired stations had been built of similar size, vintage and modern design, the authors estimate the TUEC's for these coal-fired plants would be higher than either Lambton TGS or Nanticoke TGS.

Figure 3b displays the actual and forecast TUEC for base load application of the two new nuclear stations, which are now partially in service, and the Lambton TGS and Nanticoke TGS coal-fired stations. The forecast TUECs assume Ontario Hydro escalation forecasts for labour, materials and fuel.

Coal-fired	Lambton TGS	(4 x 495 MWe)
	- Nanticoke TGS	(8 x 497 MWe)
CANDU PHW	Pickering NGS B	(4 x 516 MWe)
	- Bruce NGS B	(4 x 795 MWe)

These projections indicate:

- While the base load cost of Pickering NGS B and Bruce NGS B are higher than Lambton TGS or Nanticoke TGS initially, they are expected to become significantly lower cost than base load coal-fired stations, as fossil fuels become more expensive.
- the "inflation resistant" characteristic of CANDU PHW.

The projections assume that the operation of Lambton & Nanticoke TGS is extended beyond their normal service lives to permit a comparison to the newer nuclear stations over their service life.

Table 5 presents the actual Initial Capital Cost of Pickering NGS A and Bruce NGS A together with the estimated costs of three nuclear stations under construction Pickering NGS B, Bruce NGS B and Darlington NGS.

FIGURE 3B  
 TOTAL UNIT ENERGY COST  
 FOR MAJOR OPERATING NUCLEAR  
 AND THERMAL STATIONS  
 1980 - 2024

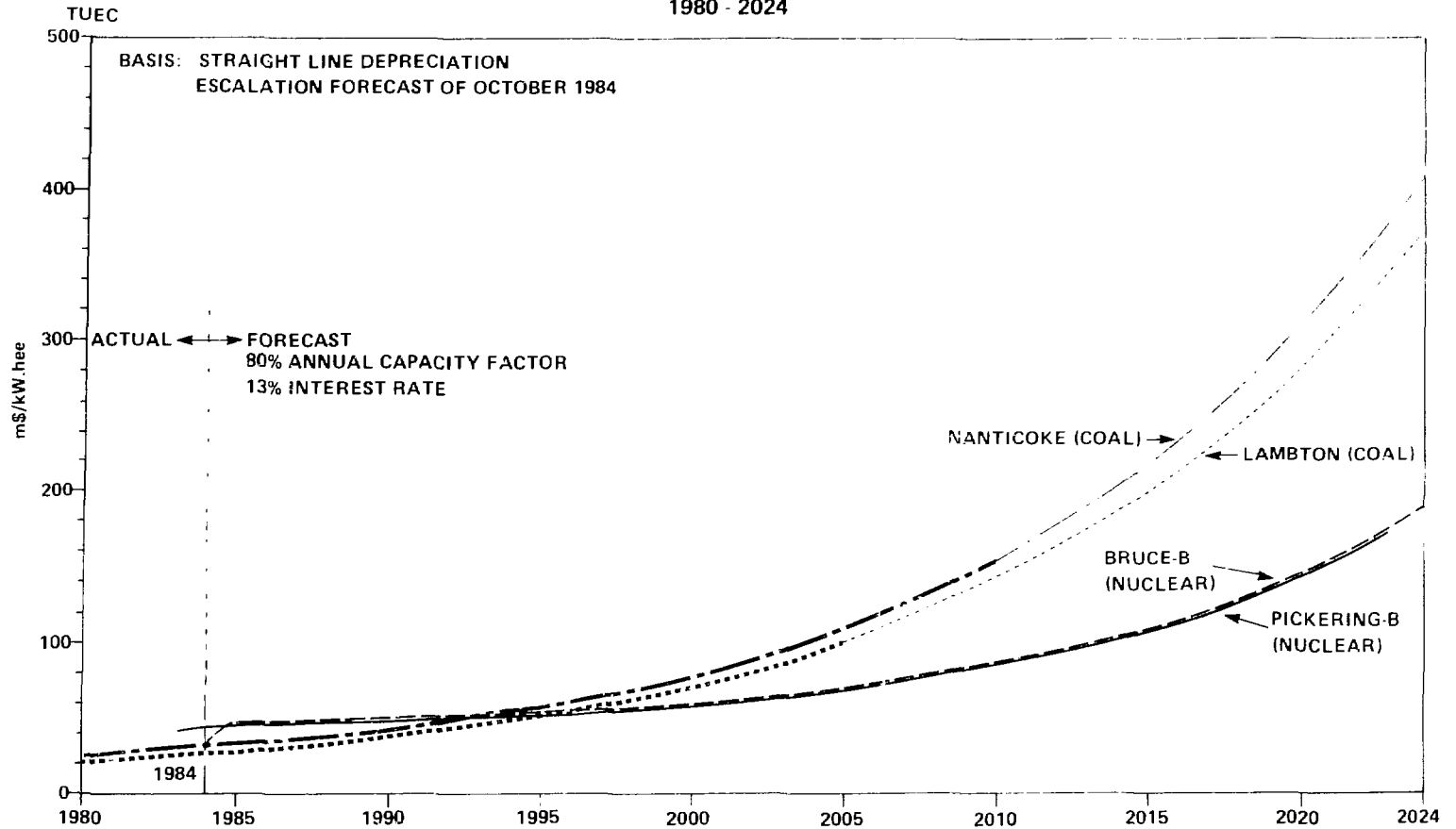


Table 5

Nuclear Capital Cost Data  
(% of the year)

Actual

<u>Station</u>	<u>Net Capacity MW ee</u>	<u>Initial Capital Cost M\$</u>	<u>Specific Cost \$/kWee</u>	<u>Dry* Capital Cost M\$</u>	<u>Specific Dry* Capital Cost \$/kWee</u>	<u>Year In Service</u>
Pickering NGS-A	2 060	746.5	362.4	565.7	274.6	1971-1973
Bruce NGS-A	3 100	1 961.1	632.6	1 498.9	483.5	1977-1979

Estimated (as at December 31, 1984)

<u>Station</u>	<u>Net Capacity MW e</u>	<u>Initial Capital Cost M\$</u>	<u>Specific Cost \$/kWe</u>	<u>Dry* Capital Cost M\$</u>	<u>Specific Dry* Capital Cost \$/kWe</u>	<u>Year In Service</u>
Pickering NGS-B**	2 064	3 812	1 846.9	2 884	1 397.3	1983-1985
Bruce NGS B**	3 180	6 036	1 898.1	4 420	1 389.9	1984-1987
Darlington NGS	3 524	10 975	3 114.4	8 306	2 357.0	1988-1992

\* Dry capital costs exclude heavy water, fuel, commissioning and training.

\*\*Not all 4 units are in-service as of December 31, 1984.

CNS  
March 1985  
NGD 10

## 5.0 FACTORS TO BE CONSIDERED FOR INTER-UTILITY AND CONCEPT COST COMPARISONS

Relevant and meaningful comparisons of cost experience using data from two or more utilities demand a very objective and rigorous analysis.

The following are some of the factors which should be considered:

### Unit Size

- Larger units will tend to have lower Specific Capital Costs (\$/kWe) and lower Specific OM&A Costs (\$/kWe).
- Larger units will tend to have lower Capacity Factor Performance for the same vintage and technology.

### Units Per Station

- Increased number of identical units will tend to have lower Specific Capital Costs and lower Specific OM&A Costs.
- Increased number of identical units will tend to have higher Capacity Factor Performance.

### Schedule Upsets

- Generating stations that suffer schedule delay because of program changes or because of major problems in executing the project will tend to have higher Specific Capital Costs due to higher interest during construction and re-scheduling costs.

### Concept Maturity

- A well developed and proven concept will tend to enjoy lower costs and higher performance. Promising new concepts will require tolerance while maturing.

### Utility Maturity

- Independent of concept maturity, each utility adopting the concept must go through a learning process during which costs and performance will suffer.

### Designer Maturity

- Independent of concept maturity and utility maturity, the cost and performance will depend upon the maturity of the designers.

### Supply Industry Maturity

- The cost and performance will depend, in part, on the composite capability of the many suppliers of station components.

### Supply Industry Volume

- The cost of a station will depend, in part, on the throughput volume of supply industries.

### Project Management Efficiency

- Nuclear station costs depend not only on the maturity of the individual project members, but also on the overall efficiency of the project members working as a team. New teams will tend to have higher costs.

### Industry Management Efficiency

- The cost of designing and manufacturing components in a given nation will depend, in part, on the general industrial capability and labour stability of that nation.

### Labour Costs

- Nations with lower labour costs will tend to have lower costs assuming similar industrial efficiency.

### Operating Staff Maturity

- A rapidly expanding nuclear program increases costs and reduces performance due to less than optimum operating experience.

### Operations Management Efficiency

- Some utilities will enjoy better management systems to reduce problems and respond to problems more effectively.

### Research and Development Efficiency

- The ready availability of research and development capability will enhance design and facilitate problem solving during design and operation.

### Regulatory Efficiency

- A regulatory authority with good judgment and ability will enhance the achievement of objectives including schedule and cost. Immature or incompetent regulatory authorities will cause schedule delays with attendant cost penalties.

### General Society Behaviour

- Where a concept has been generally endorsed by society, the cost of building and operating a nuclear station will tend to be reduced.

### Foreign Exchange Rates

- Comparisons between utilities in different countries require conversion from one currency to another. The relationship between currencies can change dramatically over a period of a few years.

### Supply Policies

- Costs and performance will depend, in part, on supply policies. For example, a policy to utilize domestic sources may increase cost.

In view of the above factors, precise conclusions from comparisons between nuclear concepts are difficult, if not impossible, to make. Nevertheless, the authors have attempted to recognize these factors in the following comparison applicable to Ontario. The conclusions could be quite different for alternative assumptions and conditions in another location in Canada or a different country.

## 6.0 ONTARIO HYDRO COST COMPARISON - CANDU-PHW VERSUS LIGHT WATER REACTORS (LWR)

The Ontario Hydro nuclear program, to date, has been limited to experience with CANDU-PHW units. Ontario Hydro has exchanged cost information and operating performance with other utilities in the USA, Europe and Asia. In particular, this information applied to alternative nuclear types - Light Water Reactors (LWR) and Gas Cooled Reactors (GCR).

Ontario Hydro is continuing to observe the world progress on Fast Breeder Reactors (FBR).

At the present time, the LWR is the only viable nuclear alternative to CANDU-PHW in Ontario Hydro.

The LWR has two basic options -- the Pressurized Water Reactor (PWR) and the Boiling Water Reactor (BWR).

Inasmuch as Ontario Hydro has had no design and operating experience with LWR, the cost comparisons between CANDU-PHW and LWR must be based upon the following:

- Comparison of costs reported by other utilities for LWR with Ontario Hydro costs for CANDU-PHW.
- Estimates of CANDU-PHW and LWR assumed to be built in Ontario under Canadian licensing requirements.

The judgments expressed below are those of the authors and are based upon the following:

- The detailed insight Ontario Hydro possesses on CANDU-PHW with regard to cost.
- The detailed insight Ontario Hydro possesses on CANDU-PHW with regard to performance.
- Capital Cost information on LWR units built in the USA and extensive discussions with utilities in the USA.
- Detailed performance information on LWR units throughout the world.
- Interpolative judgment of the authors regarding expected LWR costs and performance of LWR in Ontario.

### CANDU-PHW Costs -- Ontario Hydro

The actual cost data and projected cost data for CANDU PHW units in Ontario have been presented above.



### CANDU-PHW Operating Performance -- Ontario Hydro

The CANDU operating performance has been documented by the authors and published in a companion report, Ontario Hydro CANDU OPERATING EXPERIENCE (NGD-9-1984).

The eleven commercial in-service CANDU units in Ontario Hydro at December 31, 1984, have demonstrated a Net Capacity Factor of 79.4% since first electricity production and 80% since the In Service Dates.

The authors use demonstrated capability for CANDU/LWR comparisons.

### Capital Cost Information -- LWR -- USA

The actual or estimated initial Specific Dry Capital Costs for LWR units of 500 MWe and greater built in the USA are shown in Figure 4, based on information provided by a number of USA utilities, in USA dollars and converted to Canadian dollars at prevailing exchange rates.

The actual or estimated initial Specific Dry Capital Costs for CANDU-PHW units in Ontario Hydro are also shown in Figure 4 in Canadian dollars.

The following observations may be made:

- There is a wide scatter in the Specific Capital Cost data.
- The Pickering NGS-A and Bruce NGS-A CANDU-PHW stations have experienced a similar cost and cost trend compared to the average LWR.
- Future CANDU-PHW stations\* are expected to have Capital Costs lower than or comparable to the lowest cost LWR's.

### LWR Performance - Actual

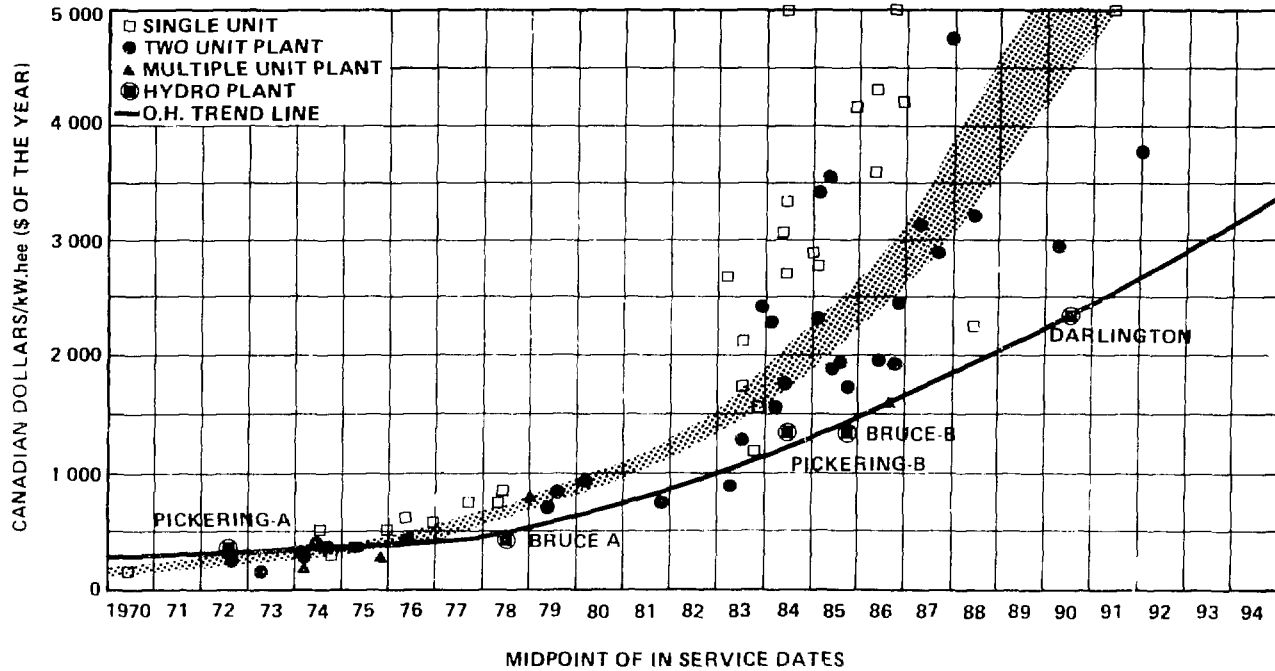
The actual LWR lifetime performance has been reviewed and documented by Ontario Hydro and published in a document "World Nuclear Power Reactor Performance" (NGD-12 - 1984).

The lifetime average Capacity Factors of PWR and BWR have been 60% and 58%, respectively. In the following comparisons, the PWR performance of 60% has been used.

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\*Pickering NGS-B, Bruce NGS-B and Darlington NGS

FIGURE 4  
 INTER-UTILITY COMPARISON : NUCLEAR PLANTS  
 SPECIFIC DRY CAPITAL COST



### Authors' Judgment

Through examination, discussion and study of available data, the following judgments have been made by the authors:

#### Performance

There is a wide range of PWR performance (Capacity Factor) with a world average of 60%. The PWR Capacity Factor Performance is expected to further improve

The available data is based upon stations which usually have only one or two units per station. Four unit stations (Ontario Hydro practice to date) are expected to have better performance due to improved diversity (spare parts, technical support, etc.)

The authors also feel that Ontario Hydro enjoys better than average project management and operator training.

The authors judge that if Ontario Hydro had an extensive PWR program (same number of units in service, same number of units per station and in service dates similar to the actual CANDU-PHW program), that the expected PWR performance capability in Ontario Hydro would be 69% for a four-unit station.

This is to be compared with an average coal-fired capability of 70% in the USA and a demonstrated Ontario Hydro CANDU-PHW performance of 79% (net since first electricity production).

Both coal-fired and CANDU-PHW stations enjoy the advantages of on-power fueling.

The judged 10% Capacity Factor superiority of CANDU-PHW assumes a judged 6% Capacity Factor credit for on-power fueling and a 4% Capacity Factor credit for other concept advantages.

Ontario Hydro's lifetime performance capability of 73% for coal-fired stations is better than USA experience of 70% for 500 MWe units.

The authors judge that Ontario Hydro could achieve 79% Capacity Factors in coal-fired stations for base loaded operation if staffing levels and spare part diversity were increased. However, this is not economically justified for peak load application.

#### Capital Cost

The above comparison of Ontario Hydro and USA utility data (Figure 4) indicates no major Specific Dry Capital Cost difference to date between CANDU-PHW units built in Ontario and LWR units built in the USA. However, future CANDU-PHW stations (ie, PNGS-B, BNGS-B and DNGS) are expected to have Capital Costs lower than or comparable to the lowest cost LWRs.

Examination of the design requirements of the two concepts suggests there should be no major Dry Capital Cost differences for most facilities such as site, turbine-generator, cooling systems, instrumentation and controls, buildings and containment.

In the opinion of the authors, assuming identical supply capability and manufacturing volume, the CANDU reactor with on-power fueling should be less expensive due to the absence of enriched fuel, very demanding pressure vessel specifications as compared with pressure tubes, the need for in-core high pressure regulating and shutdown devices and the like.

However, in this report, the cost comparisons which follow assume the Dry Capital Cost for CANDU-PHW and LWR in Ontario Hydro to be identical.

#### OM&A Cost

The Capacity Factor achieved by Ontario Hydro has depended, in part, on maintaining around-the-clock maintenance staff at four unit stations. This high staff level is economically warranted because of the high cost of burning coal whenever a CANDU unit is shut down. For example, in the Bruce NGS-A, a 1% Capacity Factor increment is equivalent to the wages of about 100 people.

The authors wish to note that specific OM&A Costs for single or dual unit plants would be higher than at four unit stations.

Since PWR units also have a low fueling cost compared with coal, around-the-clock maintenance would also be justified. In the opinion of the authors, there is no significant difference in optimum staff levels for four unit CANDU-PHW and four unit PWR in Ontario Hydro.

Similarly, the total OM&A Cost is expected to be the same.

#### Fuel

Examination of available USA data suggests that, for a large PWR program in Ontario, the Fueling Unit Energy Cost for PWR would be 10.72 m\$/kW.hr or higher in 1984.

This evaluation assumes the mining and refining costs of natural uranium are identical for CANDU and PWR. Enrichment cost is peculiar to the PWR units. Fabrication costs are particular to each design.

### Decommissioning, Fuel Disposal, and Retubing

Starting in 1982 Ontario Hydro cost experience and cost forecasts include provisions for the future costs of decommissioning, fuel disposal, and removal of pressure tubes (starting 1984). In the opinion of the authors, these provisions for future costs have too much uncertainty to be meaningful in comparisons of alternative nuclear generation types. The comparison of CANDU PHW in Ontario and PWR which follows is based on actual cost experience and excludes the provision for the future costs of decommissioning, fuel disposal and pressure tube removal. In the opinion of the authors, these exclusions do not have a significant effect on the relative costs of alternative types of nuclear generation for a major program.

### Comparison -- CANDU-PHW Versus PWR -- Ontario Hydro

Table 6 is a cost comparison of CANDU PHW and PWR in Ontario Hydro.

It is based on actual cost and performance experience of CANDU units in Ontario and the estimated performance and cost of PWR as outlined above.

Two sets of estimates are given for the PWR, corresponding to the world average Capacity Factor of 60% and the authors' judgment of 69% for a major PWR program in Ontario Hydro.

This comparison indicates that:

- The TUEC for PWR operating in Ontario at the world average Capacity Factor (60%) would be approximately 60% higher than the TUEC of CANDU PHW.
- The TUEC for PWR operating in Ontario at the authors' judgment of 69% Capacity Factor would be approximately 48% higher than the TUEC of CANDU PHW.
- The costs of Capital Heavy Water plus Heavy Water Upkeep for CANDU are more than offset by the higher Fueling UEC of the enriched PWR fuel.

Table 6

ONTARIO HYDRO 1984 CANDU-PHW VERSUS PWR COSTS\*

	<u>CANDU-PHW**</u>	<u>PWR</u>	
		<u>High CF (Net)</u>	<u>Average CF (Net)</u>
Station Size (MW e net)	4 x 515	4 x 515	4 x 515
Net Capacity Factor (CF Net %)	79	69	60
Interest and Depreciation UEC			
Dry Capital	5.75	6.58	7.57
Commissioning	0.23	0.26	0.30
Fuel	0.08	0.39	0.45
Heavy Water	<u>1.52</u>	<u>-</u>	<u>-</u>
Interest and Depreciation UEC	7.58	7.23	8.32
OM&A UEC	4.97	5.69	6.55
Fueling UEC	2.89	10.72	10.72
Heavy Water Upkeep UEC	<u>0.54</u>	<u>-</u>	<u>-</u>
Total LC*	15.98	23.64	25.59

Note:

All UEC data in m\$/kW.he 1984\$.

\*Does not include Provision for future Decommissioning, Fuel Disposal Costs, or Retubing Costs.

\*\*Based on Pickering NGS (Units 3 and 4) costs.

## 1.0 SUMMARY

1. Nuclear Electric and Coal Electric Generating Stations are the primary options in Ontario for new generating requirements for the period from 1985 to 2024.
2. Coal Electric Generating Stations are the best choice to meet intermediate to peaking requirements.
3. Nuclear Electric Generating Stations are the best choice to meet base load requirements.
4. For base load applications, the CANDU PHW has a proven lower cost than Coal Electric. In 1984, the Total Unit Energy Cost for Bruce NGS A was 18.73 m\$/kW.hee compared with the similar size, similar vintage Nanticoke TGS coal fired station with a corresponding cost of 30.23 m\$/kW.he.
5. With two of the four Pickering NGS A units not operating during 1984 for pressure tube replacement, the TUEC of Pickering NGS A was comparable to the cost of Lambton TGS (coal-fired).

The nuclear cost advantage for Pickering NGS A is expected to return after pressure tubes are replaced in Units 1 and 2.

6. While the base load cost of Pickering NGS-B and Bruce NGS-B are higher than Lambton TGS or Nanticoke TGS (coal-fired) in 1984, they are expected to become significantly lower cost than base loaded coal-fired stations, as fossil fuels become more expensive.
7. CANDU PHW has inflation resistant characteristics due to its very low Fueling Costs.
8. CANDU PHW with on power fueling is expected to continue to enjoy high Capacity Factor Performance.
9. The actual performance of the eleven commercial in-service CANDU PHW units in Ontario is 79% Net Capacity Factor since first electricity production and 80% since the In Service Dates.

The actual average lifetime performance of PWR in the world is 60% since first electricity production.

The authors judge that 69% PWR Capacity Factor (net) would be achievable in Ontario for a mature PWR program.

10. For Ontario conditions and requirements, the estimated Total Unit Energy Cost of PWR units as compared to CANDU PHW experienced costs indicates the PWR to be 48% higher, assuming a 69% PWR performance and a 79% CANDU performance.