

Fig. 2. The momentum dependence of the  $\beta$  functions at IP with the optics of Table 2. The horizontal axis is the parameter  $\chi \equiv (p - p_0)/p$ . The dashed line in  $\beta_y^*$  is the chromatic effect from the elements except the bad phase quadrupoles QC4 and QC5.

## 2. LIMIT OF THE CHROMATICITY CORRECTION

Figure 2 shows the momentum dependence of  $\beta$  functions at the interaction point with the previous optics. The behavior of the horizontal  $\beta$  function has been fully analyzed in Ref. 2 and the bandwidth for horizontal  $\delta_x$  is determined by the horizontal chromaticity  $\xi_x$

$$\delta_x = \frac{1}{\xi_x}, \quad \xi_x \equiv \int K \beta_x ds, \quad (1)$$

where  $K$  is the focusing gradient of the final quadrupoles. When we use large aperture quadrupoles, we have to increase  $\beta_x^*$  to keep the desired bandwidth, as long as we use the single-family sextupole-correction scheme. Figure 3 shows how  $\beta_x^*$  depends on the aperture while keeping the bandwidth constant. We see in this figure that  $\beta_x^*$  is roughly proportional to  $a^{\frac{1}{2}}$ .

On the other hand, the behavior of the vertical  $\beta$  function has not been completely studied. We know that it is possible to cancel the momentum dependence up to fourth order by placing a sextupole at the phase difference  $N\pi$  ( $N$ : integer) from the final doublet and setting the strength

$$k^1 \eta \beta_{S_y} = \xi_y, \quad (2)$$

where  $\eta$ ,  $\beta_{S_y}$  and  $\xi_y$  are the dispersion, vertical  $\beta$  function at the sextupole, and the vertical chromaticity of the

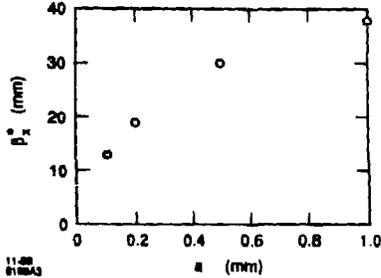


Fig. 3. The dependence of  $\beta_x^*$  on the aperture of the final doublet. The bandwidth is kept at  $\pm 0.3\%$ . Here we fixed  $L^*$ ,  $\beta_y^*$ , and  $B_0$  to 40 cm, 40  $\mu\text{m}$ , and 1.4 T, respectively.

final lenses. We see in Fig. 2 a large sixth-order term appears in  $\beta_y^*$  which gives the same bandwidth as  $\beta_x^*$ . We need to investigate this sixth-order term and determine the limit of the vertical chromaticity correction.

There are a lot of candidates for the sixth-order term. The doublet scheme, the finite thickness of quadrupoles and a higher order term in the dispersion at the sextupole give this effect, but estimations on these effects give a few percent bandwidth in this optics, far smaller than the actual strength of the sixth-order term. An analysis below will reveal the real source: the answer is the chromatic effect of quadrupoles between the sextupole and the final quadrupoles.

Consider a quadrupole with a strength  $k_1$  which is placed at a position with a phase difference  $\mu_1$  from the collision point. The Twiss parameters are  $\beta_1$  and  $\alpha_1$  at the quadrupole. We consider the system by a thin-lens approximation as shown in Fig. 4. Here we omit the suffix  $y$ , but the arguments below are only applied to the vertical dimension. We represent the effect of the final doublet by one thin lens as Ref. 2. Therefore, the chromaticity of the final doublet is written as  $\xi_0 = k_0 \ell^2 / \beta^*$ . After a simple thin-lens calculation, we find that it is not possible to cancel the chromatic terms completely even below the fourth order, but the main aberration appears in the sixth-order term

$$\frac{\Delta \beta^*}{\beta^*} = \xi_0^4 \xi_1^2 \left( \cos \mu_1 - \frac{\beta^*}{\ell} \sin \mu_1 \right)^4 \chi^6, \quad (3)$$

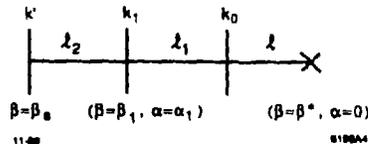


Fig. 4. A thin lens model of the final focus system. Here,  $\ell$  is the length from the center of the final quadrupole to the collision point.

where  $\xi_1 \equiv k_1\beta_1$  is the chromaticity of the intermediate lens and  $\chi \equiv (p - p_0)/p$ . Equation (2.3) tells us that a quadrupole gives a large sixth-order effect, unless the phase advance  $\mu_1$  is close to  $(N + \frac{1}{2})\pi$ . In our previous optics the quadrupoles QC4 and QC5 are at the bad positions  $\mu_1 = 0.58\pi$  and  $\mu_1 = 0.97\pi$ , respectively. According to Eq. (2.3), the quadrupoles limit the bandwidth to  $\pm 0.27\%$ , which is defined at the point where

$$\frac{\Delta\beta^*}{\beta^*} = 1 \quad (4)$$

This result agrees well with the behavior of  $\beta_y^*$  of Fig. 4. If both QC4 and QC5 were achromatic lenses, the behavior of the  $\beta$  function of this optics would become the dashed line of Fig. 4. It is a remarkable effect that despite the fact that the chromaticities of these lenses ( $\xi_1 = 2.1$  and  $\xi_1 = 0.4$  for QC4 and QC5, respectively) are much smaller than that of the final doublet ( $\xi_0 = 14800$ ), they give the main contribution in the sixth-order term. For a lens which is at the phase advance  $\mu_1 \approx (N + \frac{1}{2})\pi$ , the sixth-order term given by Eq. (2.3) is smaller by the factor  $(\beta^*/\ell)^4$  than those which are at the bad phase position.

What we have learned here is: "do not place a quadrupole at a position where the phase is not  $(N + \frac{1}{2})\pi$  from the collision point." It is possible to remove these bad-phase quadrupoles, but at least one quadrupole is necessary to make the  $\pi$  phase advance between the sextupole and the final doublet.

We now consider the simplest system, which consists of one final lens, one sextupole and one intermediate lens which sets the phase advance to  $\pi$ . Let us denote the distances from the intermediate lens to the final lens and the sextupole as  $\ell_1$  and  $\ell_2$ , respectively, as shown in Fig. 4. The  $\pi$  phase advance is achieved by setting the strength of the intermediate lens as

$$k_1 = \frac{\ell_1 + \ell_2}{\ell_1\ell_2} \quad (5)$$

therefore the residual sixth-order given by Eq. (3) becomes

$$\frac{\Delta\beta^*}{\beta^*} = \xi_0^4 \frac{\beta^* L^2}{\beta_S \ell^2} \chi^6 \quad (6)$$

where  $L$  is the distance between the sextupole and the final doublet. Equation (6) gives the final limit of chromaticity correction. The bandwidth for the vertical correction is written

$$\delta_y = \left( \xi_{y0}^2 \sqrt{\frac{\beta_y^*}{\beta_{yS}}} \frac{L}{\ell} \right)^{-1/2} \quad (7)$$

which corresponds to the condition of Eq. (4), and we have restored the  $y$  suffix. This bandwidth is proportional to  $\beta_y^{*(1/2)}$  if the other parameters are fixed. The strength of the sextupole is still expressed as Eq. (2), but  $\xi_y$  at the right hand side of Eq. (2) is given not only by the final lenses but also by all quadrupoles of the system.

Figure 5 shows the band widths for both  $x$  and  $y$  achieved by actual designs, compared to the calculations from Eqs. (2.1) and (2.7). The agreement in vertical bandwidth is a little worse than the horizontal one, but Eq. (2) still gives a rough estimation of the vertical bandwidth. The total bandwidth of the system is determined by the smaller of the horizontal and vertical band widths.

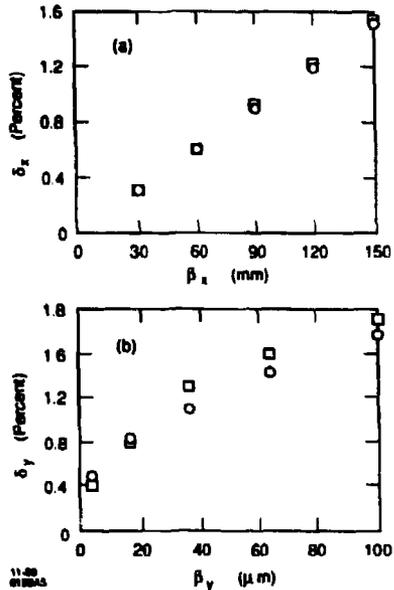


Fig. 5. The bandwidth  $\delta_x$  and  $\delta_y$  as functions of  $\beta_x^*$  and  $\beta_y^*$ . Here a final doublet with 0.5 mm half-aperture, 1.4 T pole-tip field, and  $L^* = 40$  cm is used. The circles show the band widths achieved by actual designs, and squares the calculated values by Eqs. (2.1) and (2.7).

### 3. A LARGE APERTURE FINAL FOCUS SYSTEM

Although it is still not clear for us how small a quadrupole aperture is really available, here we use 0.5 mm half-aperture with 1.4 T pole-tip field for final doublet as an example. It is about one tenth of the aperture of quadrupole actually constructed.<sup>4)</sup> According to the results of the last chapter, it is possible to design an optics with this aperture and a bandwidth of 0.3%. In this case, the bandwidth is only determined by the horizontal chromaticity, and we have to increase  $\beta_x^*$  from 14 mm to 30 mm to achieve this bandwidth, as indicated in Fig. 3. The vertical  $\beta$  function is 40  $\mu\text{m}$  and almost the same as before. Although we have enough acceptance in  $\beta_y^*$ , it is worthless to decrease  $\beta_y^*$  any more because it has already hit the synchrotron-radiation limit of the final quadrupole.<sup>6)</sup>

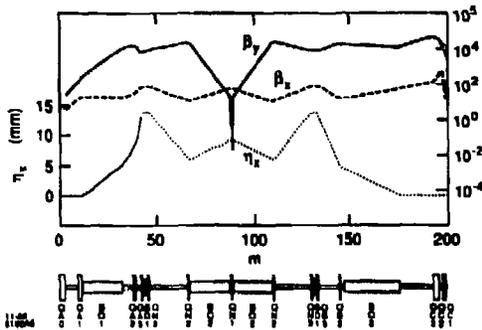


Fig. 6. A new design of the final focus optics with the 0.5 mm half-aperture final doublet.

Figure 6 shows a design of the final focus system with 0.5 mm half-aperture final doublet. This aperture is made by stretching the length of the final quadrupole QC1 from 40 cm to 120 cm and also QC2 from 40 cm to 68 cm. The pole-tip field and the length of the experimental area are the same as for the previous design. The system length is decreased to 200 m, which is just half of the previous one. In the previous design the mirror symmetry of the chromaticity correction section is kept from the first bend to the last bend, which is followed by a focusing section of 100 m length. The new design has kept the symmetry only between two sextupoles, and the dispersion suppressor and the telescope are merged into one complex. Another improvement is done to obtain a bigger dispersion/bending angle ratio. These two changes contribute to reducing the total length.

The vertical chromaticity is increased as the increase of the aperture and it needs strong sextupoles, which make the geometric aberrations large. One cure is to increase the dispersion at the sextupole, as in the paragraph above. Another cure is to shorten the length of the sextupoles. Although the shorter sextupole is the better in the geometric effects, owing to the  $-f$  transformation between the two sextupoles, it is unclear how small an aperture sextupoles can be reduced to and still remain actually possible. Here we set the half-aperture to 0.4 mm, with a pole-tip field of 1.0 T, which is a modest value compared to those of the final quadrupoles.

Now the 200 m final focus system is short enough for the 500 GeV accelerator. This system has been checked by the 500 GeV tracking simulation, and the total vertical aberration caused by synchrotron radiation and geometric nonlinearity is about 10% of the nominal beam size. The luminosity is decreased from the previous design due to the increase of  $\beta_x^*$ , but it can be recovered by changing other parameters of the collider.

Although a design with 1 mm half-aperture quadrupoles is also made, and it will be possible to increase the aperture more, a large aperture increases the chromaticity of the system and makes the tolerance of the system tighter, as shown in the next chapter.

Table 2. The optics parameters for the new design of the final focus system.

MARK				
INPUT =	(ALPHAX = 0	ALPHAY = 0		
	BETAX = 10.0 m	BETAY = 10.0 m		
	EMIX = 2.5D-12 m	EMY = 2.5D-14 m		
		DP = 0.003)		
DRIFT				
LA0 = (L = 6.9938532)	LX0 = (L = 0.1000000)	LB2 = (L = 10.6758039)	LC4 = (L = 16.4694946)	LN2 = (L = 0.1000000)
LA1 = (L = 0.1000000)	LX1 = (L = 0.4000000)	LB1 = (L = 1.5095633)	LC3 = (L = 1.8851826)	LN1 = (L = 18.9085844)
LA2 = (L = 5.2890761)				
LA3 = (L = 3.1396575)				
LS2 = (L = 0.1000000)				
LN2 = (L = 0.1000000)				
LN1 = (L = 18.9085844)				
BEND				
B01 = (L = 21.0000000)	ANGLE = 0.000499346458)			
B02 = (L = 21.0000000)	ANGLE = 0.000300000000)			
B03 = (L = 29.0000000)	ANGLE = 0.000300000000)			
QUAD				
QA0 = (L = 3.0000000)	K1 = 0.2847124)			
QA1 = (L = 2.0000000)	K1 = 0.2160445)			
QA2 = (L = 1.0000000)	K1 = -0.1020459)			
QA3 = (L = 1.0000000)	K1 = 0.0933806)			
QN3 = (L = 1.0000000)	K1 = 0.0349031)			
QN2 = (L = 1.0000000)	K1 = -0.0664416)			
QN1 = (L = 1.0000000)	K1 = 0.0651954)			
QB3 = (L = 1.0000000)	K1 = 0.0489054)			
QB2 = (L = 1.0000000)	K1 = -0.0892923)			
QC3 = (L = 3.0000000)	K1 = -0.2265658)			
QC2 = (L = 0.6800000)	K1 = 1.1431554)			
QC1 = (L = 1.2000000)	K1 = -2.0005762)			
SEXT				
SD1 = (L = 2.0000000)	K2 = -132.0000000)			
LINE				
FFS = (INPUT	QA0	LA0	QA1	LA1
B01	LA2	QA2	LA3	QA3
SD1	LN2	QN3	LN1	QN2
B02	LX0	QN1	LX0	B02
QN2	LN1	QN3	LN2	SD1
QB3	LB2	QB2	LB1	B03
QC3	LC3	QC2	LX2	QC1
				LS2
				LX0
				LX2
				LC4
				LX1)

Table 2 lists the parameters of these optics in the same format as Ref. 2.

#### 4. TOLERANCES FOR MACHINE ERRORS

What we discuss in this chapter are the tolerances for various machine errors which reduce luminosity. In this section we discuss tolerances to abrupt changes of components from pulse to pulse. This is usually called jitter. For the flat beam collider, the tolerances are much tighter in the vertical dimension than the horizontal, because the final spot size is smaller and the chromaticity is higher in the vertical. We will show some simple expressions to estimate the tolerances for only the vertical, but these are easily applicable to the horizontal dimension. Figures in

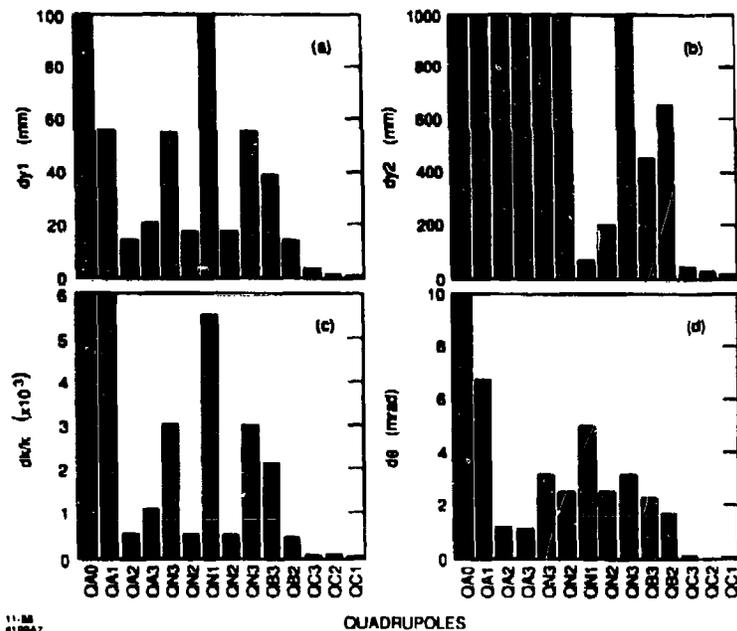


Fig. 7. Tolerances for vertical misalignments  $dy_1$  and  $dy_2$ , strength error  $dk/k$ , and roll ang

this chapter show the values of machine errors for each quadrupole which reduce the luminosity to  $1/\sqrt{2}$  of the nominal value. The new optics described in the last chapter is used in this calculation. We take into account only the first order optics and its first order momentum dependence.

The first kind of the error is the simplest one. The misalignment  $dy_1$  of each quadrupole vertically shifts the beam spot and prevents the head-on collision. The amount which reduces the luminosity by  $1/\sqrt{2}$  is

$$dy_1 = \frac{\sqrt{2 \log 2}}{k_1 \sin \mu_1} \sqrt{\frac{\xi_y}{\beta_{y1}}} \quad (8)$$

where  $\mu_1$ ,  $\beta_{y1}$ , and  $k_1$  are the phase difference from the IP, the vertical  $\beta$  function, and the strength of the  $i$ -th quadrupole, respectively.

There is another effect of a misalignment of a quadrupole. A vertical displacement makes the vertical spot size larger due to the vertical dispersion created by the vertical displacement in the final doublet. The tolerance to this effect is written as

$$dy_{2i} = \frac{\sqrt{3}}{k_i \xi_y \cos \mu_{i\delta}} \sqrt{\frac{\xi_y}{\beta_{y1}}} \quad (9)$$

where  $\xi_y$  is the chromaticity of the system, and we have assumed the beam has a uniform energy distribution of the

full width  $2\delta$ . This effect becomes weaker for quadrupoles between two sextupoles, because about the half of the chromaticity is corrected, and ignorable for the quadrupoles before the chromaticity correction section.

Quadrupole strength error  $dk/k$  and roll  $d\theta$  along its longitudinal axis also make the vertical spot size larger. The tolerances for them are written

$$\frac{dk_i}{k_i} = \frac{1}{k_i \beta_{y1} \sqrt{\sin^2 \mu_1 + \xi_y^2 \delta^2 \left[ \frac{\sin^2 2\mu_1}{4} + \left( \frac{1}{3} + \frac{\xi_y^2 \delta^2}{5} \right) \cos^4 \mu_1 \right]}} \quad (10)$$

and

$$d\theta_i = \frac{\sqrt{\frac{\xi_y}{\xi_x}}}{k_i \sqrt{\beta_{x1} \beta_{y1} \left( \sin^2 \mu_1 + \frac{\xi_y^2 \delta^2 \cos^2 \mu_1}{3} \right)}} \quad (11)$$

Figure 7 shows above tolerances for each quadrupole used in this system. We see in this figure all tolerances are about one order more severe for the final three quadrupoles than other quadrupoles.

Tolerances for sextupoles can be estimated similarly. The tolerances for the horizontal displacement is calculated in the same expression as Eq. (4.3) by replacing  $dk$

with  $k'ds_g$ . The vertical tolerances is also obtained from Eq. (11) by replacing  $k_1d\theta$  with  $k'ds_g$ . These values are  $dx_g = 0.82 \mu\text{m}$  and  $dy_g = 0.85 \mu\text{m}$ . The tolerance for the sextupole strength  $dk'/k'$  is written

$$\frac{dk'}{k'} = \frac{\sqrt{3}}{k'q\beta_{ys}\delta} \quad (12)$$

which gives  $dk'/k' = 3.4 \times 10^{-2}$ .

## 5. DISCUSSIONS

In this paper we have a rough evaluation of the limit of the vertical chromaticity correction. This limit is still far from the present requirement of  $\beta_y^*$  and the actual bandwidth is determined only by  $\beta_x^*$ , due to the single-sextupole scheme. We have to abandon this scheme when we need smaller  $\beta_y^*$ , and use a two-family sextupole scheme instead. What limits the chromaticity correction with two-family sextupole scheme has not been studied, but another sixth-order terms from the coupling of these two families will appear, and the limit will be tighter than the single-family scheme.

We have achieved improvements of the final focus optics in the aperture of the final doublet and the total length. These will give more reality to TLC.

We have estimated the tolerances for several machine errors. The values estimated here give the maximum jitters of the components discussed. There are also other kinds of machine errors which have dc or very low frequency components. These are correctable by monitoring beam position and size in various points in principle, but there are some limits to the correction due to the finite errors of monitors and additional aberrations induced by correctors like synchrotron radiation. This problem also depends on the correction scheme with the specific optics.

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