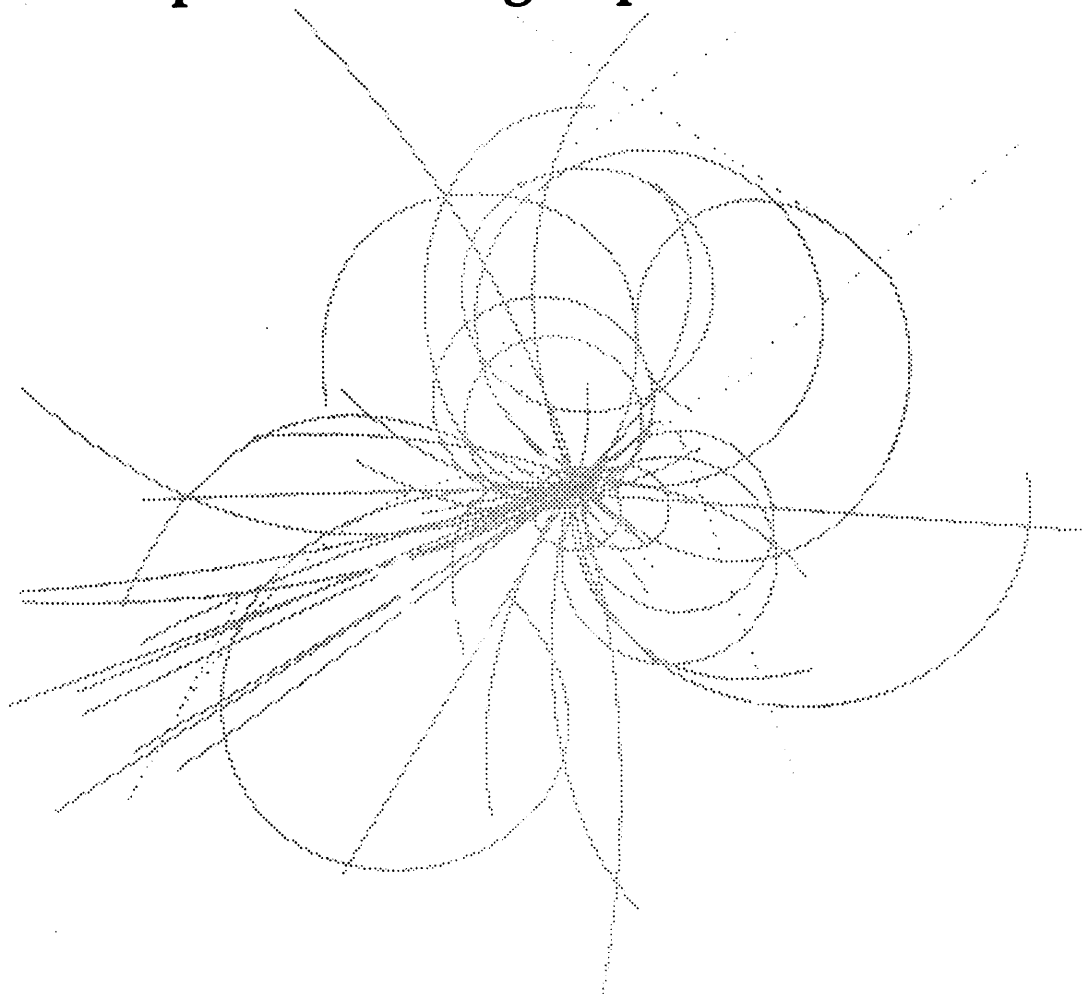


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Modulator Considerations for Beam Chopping in the Low Energy Beam Transport at the SSC Laboratory

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Chopping in the Low Energy Beam
Transport at the SSC Laboratory***

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MODULATOR CONSIDERATIONS FOR BEAM CHOPPING IN THE LOW ENERGY BEAM TRANSPORT
AT THE SSC LABORATORY*

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Abstract

Beam chopping in the low energy transport line at the Superconducting Super Collider Laboratory is accomplished using an electrostatic deflection system. LINAC requirements dictate the design of two modulators operating at 10 Hz with rise and fall times (as measured from approximately 10-99%) of ~100 ns. Design of the first pulser, normally at 10 kV and pulsed to ground potential, utilizes a transformer-coupled diode-clamped solid state circuit to achieve the 2-35 μ s pulse width range required. The second pulser, which pulses from ground to approximately 7 kV, relies on a series vacuum tube circuit. The current designs, as well as recent test results and other circuit topologies considered, will be presented.

Introduction

The magnetron ion source at the SSC Laboratory produces ions by running a glow discharge through hydrogen. Due to the slow establishment of ion density at the source, an ion bunch sharpener must be used downstream to meet the requirements of the radio-frequency quadrupoles in the next section of the LINAC. Prior to entry into the RFQ, an electrostatic focusing system is used to collimate and gate the diverging beam. Two such focusing systems are under consideration, each of which can be pulsed to provide for beam deflection. The first system is an Einzel lens, with a series of biased and unbiased cylindrical electrodes providing the focusing. The second system, a helical electrostatic quadrupole, or HESQ, utilizes a quadrupole configuration twisted in a helix to provide focusing in both planes. Pulsing of one electrode in either configuration provides deflection necessary to divert the beam from the RFQ aperture, thereby gating the proton beam delivered by the LINAC.

Einzel Lens Pulser

The Einzel lens diverts beam with a voltage of approximately 10 kV. Pulsing the electrode to ground potential allows beam to propagate through the RFQ aperture. Acceptance requirements of the RFQ, to maintain an acceptable energy spread within a beam bunch, require the electrode voltage to remain within 1% of the operating voltage during the pulse and within

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1% of a variable 5-10 kV bias voltage when beam is being diverted. A variable pulse width is necessary for the various operating conditions of the Super Collider.

Due to the biased nature of the lens, a transformer-coupled circuit topology was considered. The isolation provided by the transformer allows the secondary to float at ~10 kV dc while diverting beam, and can couple a pulse through when beam is propagating. It was determined that a pulse transformer with 10 kV dc primary to secondary isolation able to pass pulses with rise and fall times less than 100 ns showed appreciable droop, on the order of 20% for the optimum design. Therefore, if such a topology was to be used, a method of compensating for the droop would have to be developed.

Another topology was considered, using a series-shunt array of vacuum tubes. The series tube would remain conducting during the dc bias, turning off during the pulse while the shunt tube pulls the capacitive load to ground potential. This system has the advantage of requiring no transformer, but suffers from lifetime and reliability problems associated with gaseous electronic devices. Furthermore, tube drop as well as drift between pulses and during the lifetime must be considered. Since the transformer option uses passive and solid state devices, its lifetime and reliability exceeds that of the tube option and therefore it is the design of choice.

The modest voltages involved, along with the low peak currents necessary to charge the small stray capacitive load, allowed for the use of a <1500V primary with a moderate stepup pulse transformer. Using a 15:1 stepup transformer, primary voltages can be kept to ~1000 V (allowing for switch losses) and peak currents on the primary <100 A. The low primary voltage enabled the use of solid-state switching devices capable of turning on and off on the primary. FETs, Insulated Gate Bipolar Transistors (IGBTs), and Static Induction Transistors (SITs) were all considered for switching in the primary circuit. FETs and IGBTs, with the necessary switching times, had maximum holdoff voltages of ~800 V and peak pulsed current handling of ~60 A, requiring series-shunt arrays to meet the pulser primary requirements. SITs, on the other hand, can holdoff up to 1500 V and conduct peak currents up to ~300 A in a single device. Furthermore, due to their multichanneling, they display low voltage drops during conduction. With no potential barrier in the channel when zero gate bias is applied, the devices are normally on and therefore can be made to conduct current quickly, particularly when applying a

positive gate bias. Similar to a vacuum tube, a modest (~60 V) negative voltage on the base inhibits conduction. The moderate gate capacitance and high input resistance require only moderate current gate drivers. Furthermore, the relatively linear gate voltage versus drain-to-source current characteristics allow for linear operation in the negative gate voltage region.

Three topologies were considered for compensation of the droop inherent in the fast pulse transformer. Generically, they are shown in Figure 1, with different components used in different topologies. The first technique utilizes a capacitive clipping circuit on the primary (consisting of D_1 and C_{clip} , without Q_2 and D_2), with a capacitor (C_{clip}) holding the primary voltage constant during the pulse. The clipping nature of this circuit diverted some of the primary current from the transformer, charging the clipping capacitor, and thereby causing the load voltage to actually ramp up slightly. Furthermore, due to the capacitive load, the load voltage actually oscillated significantly through the transformer leakage inductance. Great care was also necessary to insure that the ratio between charge voltage and clipping voltage were kept constant, otherwise inadequate or excessive clipping occurred. To avoid these problems, another approach was taken.

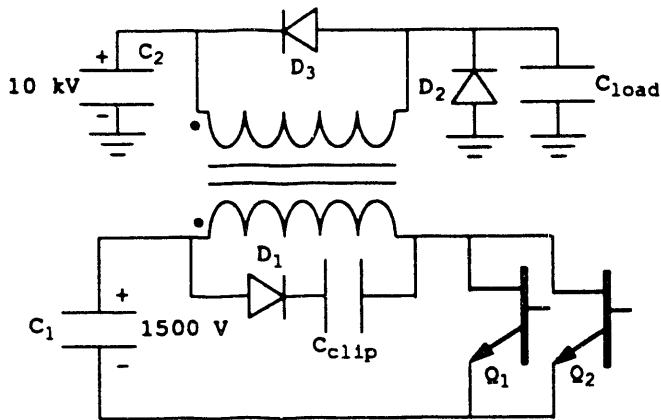


Figure 1. Generic Circuit Schematic Einzel Lens Pulser

A second technique considered utilized two SIT transistors on the primary. The first (Q_1) was driven into saturation and acted as the switch. The second (Q_2), in parallel with the switching SIT, utilized voltage feedback from the load and linearly compensated the droop by supplying excess current to feed the transformer open circuit inductance (D_1 , D_2 , and C_{clip} not in circuit). Figure 2 shows uncompensated and compensated waveforms using this technique. The operating voltage of the compensated waveform exceeds that of the uncompensated waveform due to improper feedback amplifier gain. Oscillations on the front end of the pulse are the result of oscillations on the feedback amplifiers driving Q_2 . Droop compensation is fairly good for the first ~70% of the pulse flattop (ignoring oscillations), but is un-

acceptable during the last 30%. This is primarily due to the fact that in order to cause Q_2 to conduct large enough currents to supply the transformer open-circuit inductance at the end of the pulse, the transistor must be driven into saturation. However, with further refinement of the feedback amplifiers to reflect these nonlinearities, or consideration of other topologies, a designer could conceivably build a circuit capable of controlling the pulse flattop to the desired tolerance.

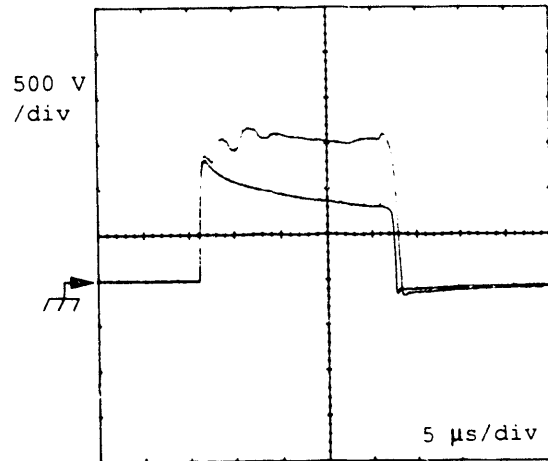


Figure 2. Active Droop Compensation

The third technique uses D_2 (without Q_2 , D_1 , or C_{clip}) to clip the secondary voltage to within a diode voltage drop of ground potential. The primary is intentionally charged to a voltage such that the primary voltage multiplied by the turns ratio is about 150% of the operating voltage, thereby insuring the diode D_2 turns on rapidly. Figure 3 shows this concept. Adjusting this charge voltage (within component limitations) also allows the designer to overcome transformer limitations; i.e. if the transformer is slower than required, overshooting the secondary voltage by 2 or 3 times is analogous to measuring the actual risetime from 0-50% or 0-33%, respectively.

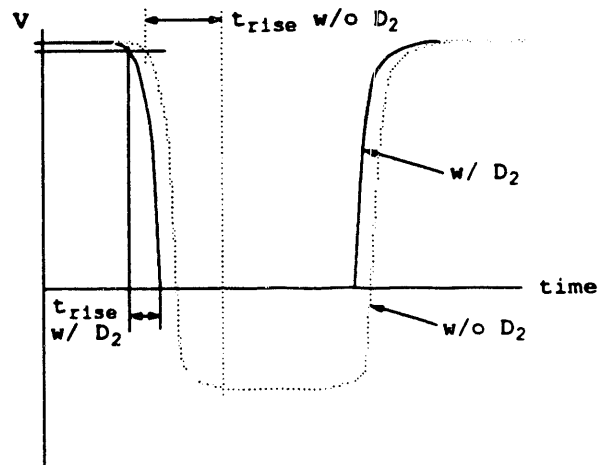


Figure 3. Diode Clipping Concept

This third concept is presently being pursued for this pulser design. Its use of passive

components, semiconductor switching elements, and no linear active devices makes it an attractive choice. Figure 4 shows actual data taken from a test circuit, showing the effect on the waveform for the circuit. A 5:1 stepup transformer (much faster than the transformer to be used in the actual circuit) is used, with the primary charged to ~300 V. The load capacitance is simulated with a ~10 pF capacitor, and rectifier diodes are used in place of the diodes to be used in the actual circuit. The secondary is biased to ~800 V. As seen, the rise and fall times are on the order of 100 ns, and clipping occurs at about ground potential. Although not shown, the flattop (ignoring under- and overshoot) is within specification, as would not be the case if not for the clamping diode.

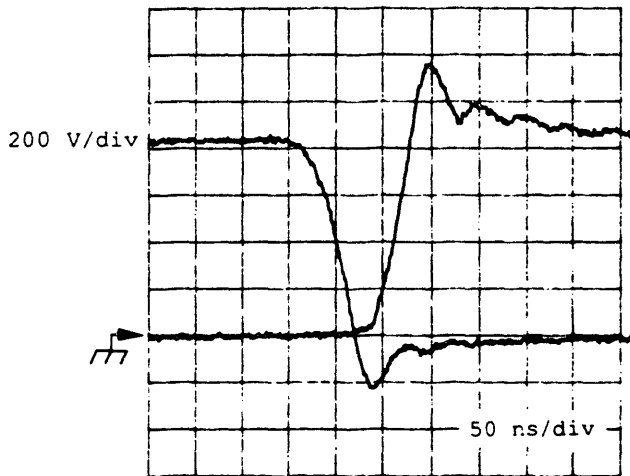


Figure 4. Droop Compensation using Diode Clamping

HESQ PULSER

Without any voltage applied to one of the quadrupole electrodes, beam is diverted from the RFQ aperture. Application of a ~7 kV voltage pulse allows beam to propagate through the RFQ. As was the case for the Einzel lens pulser, the pulsed voltage must not vary by more than 1% during the pulse, and must remain within 1 kV of ground potential when beam is being diverted. A 2-35 μ s variable pulse width is necessary for running the Super Collider in test beam, commissioning, and collider fill modes.

For this design, it was decided to avoid pulse transformers, since droop compensation could only be achieved using zener diode clamping or some other variation on the other two techniques presented earlier. Zeners are inherently slow devices, and were deemed unacceptable to meet the 100 ns rise and fall time requirements. Thus, avoiding the transformer required switching to occur at high voltages. Furthermore, the variability of the pulse width eliminates the option of using a pulse-forming network with a closing switch. Therefore, a high voltage opening and closing switch, capable of conducting modest peak currents, was required. Solid state devices could be used, but would

require large series arrays to hold off the required ~7 kV. It was therefore decided to use a planar triode.

The circuit shown in Figure 5 is the design being pursued. A 4 μ F (C_1) capacitor is charged to operating voltage, and then discharged through the planar triode (Eimac Y690). A 1 k Ω resistor in parallel with the capacitive load is required to discharge the load capacitor at the end of the pulse in <100 ns. Since the stray capacitance introduced by the isolation transformer must also be pulsed, its value was kept below 20 pF to meet the fall time requirements. Also, the coaxial cable necessary adds to the capacitance of the load, and therefore 75 Ω RG-11 cable was chosen to minimize the capacitance.

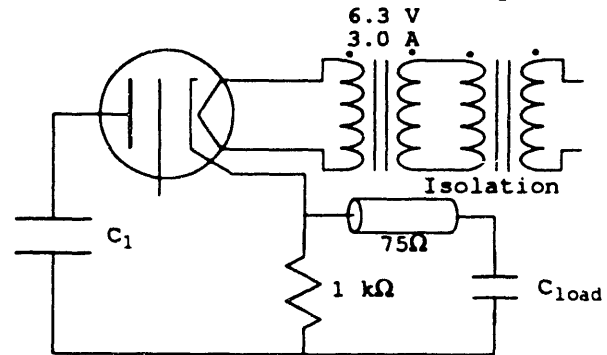


Figure 5. HESQ Pulser Circuit

Figure 6 shows the load voltage (1 kV/division vertical scale) on the test circuit operating at 5 kV. As shown, the rise and fall times do not fall into specification due to the additional capacitance added by the coaxial cable (12" of 50 Ω cable in test circuit). However, due to the strong steering mechanism of the HESQ, only the pulse transition over the last 2 kV is important, and that occurs in approximately 100 ns. The fall time is still slow, due to the slow recovery p-channel MOSFETs used to drive the tube in the test circuit. The flattop, although not completely shown, is well within the 50 V tolerance required.

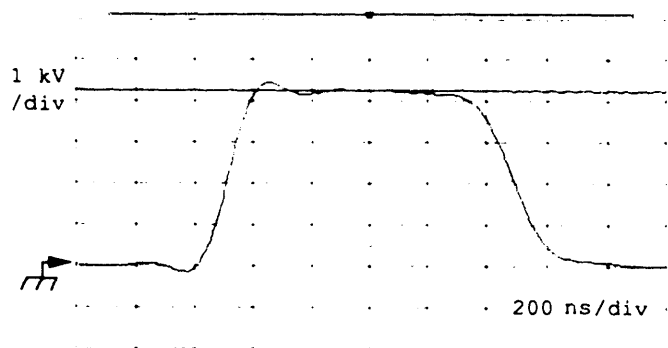


Figure 6. HESQ Pulser Rise and Fall Times

Conclusion

Beam gating in the low energy beam transport

stage of the LINAC at the SSC Laboratory is accomplished using a pulsed electrostatic system. Two systems, to meet the different requirements of the two electrostatic systems, are presently under development. The first pulser, used on the Einzel lens, is pulsed from a 10 kV dc bias to ground potential using a transformer-coupled diode-clamped scheme. The other pulser is pulsed from ground potential to ~7 kV for use on the HESQ lens, and utilizes a series vacuum tube configuration. Simulations and breadboard circuits have demonstrated the ability of the two circuits to meet the rise and fall time requirements. Limitations of the breadboard circuits in meeting other pulse parameters have been addressed and should be alleviated in the final system.

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